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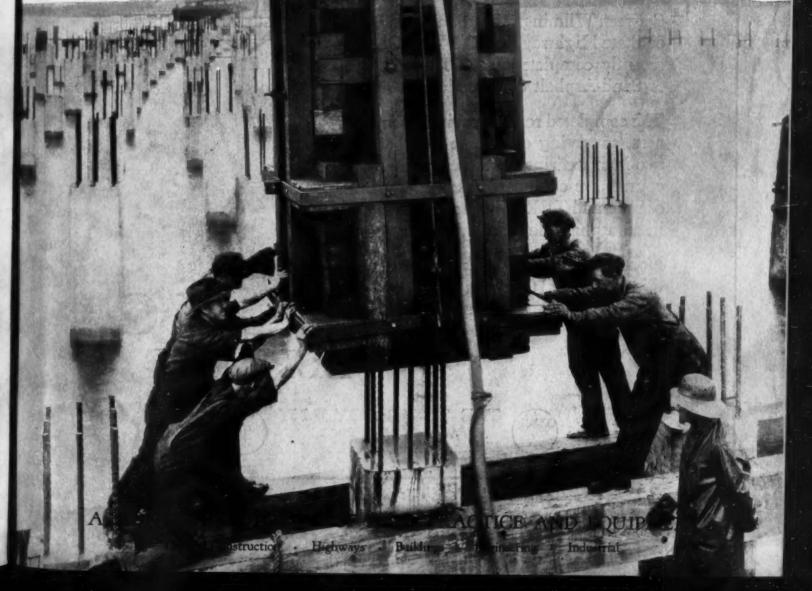
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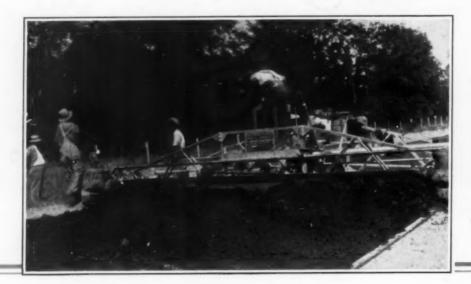
May 1929

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In this issue:

Piledriving Details





At work on NORTH CAROLINA'S

Route 40

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Between Wilmington and Carolina Beach, = on State Highway No. 40, North Carolina recently completed 150,000 square yards of Sand-Asphalt construction.

The completed road is five inches in thickness, consisting of a three-inch base and two-inch wearing surface. Both of these courses are composed solely of a mixture of sand and TEXACO Asphalt, prepared in an asphalt plant and hauled to the job.

North Carolina today has many miles of this economical type of highway, which are giving very satisfactory service.

TEXACO ASPHALT

New York Philadelphia Buffalo Richmond Boston



THE TEXAS COMPANY
ASPHALT SALES DEPT.

17 Battery Place, New York City



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Construction Methods, May, 1929, Vol. 11, No. 5. Published Monthly. McGraw-Hill Publishing Company, Inc., Tenth Ave. at Thirty-sixth St., New York, N. Y. Two years for \$1; per copy, 5 cents. Entered as second-class matter, October, 1926 issue. Vol. 8, No. 16, at the Post Office at New York, N. Y., under the Act of March 3, 1879. Printed in U. S. A.



Unlimber That Camera!

N NO other industry are conditions more favorable for a pictorial record of methods and equipment than in the construction industry. With a few exceptions, such as tunneling and submarine work, operations are handled out in the open, with light and weather ideal for the taking of clear-cut pictures that tell an interesting and instructive job story.

Engineers and constructors now regard the construction photograph as something more than a matter of merely passing interest. Properly taken, it constitutes an accurate and valuable record of field practice, job layout and plant detail, often telling at a glance a more complete and a more easily understandable story than pages of text.

With the coming of summer construction operations are speeding up and field work will soon be in its full stride. Now is the time to unlimber that camera of yours and to plan a systematic pictorial record of your job. A few suggestions on taking pictures of construction work may prove helpful:

Don't limit your photos to a few general shots taken from a hillside half a mile away from the work. Every contract is full of interesting construction details. Get pictures which show them up at close range.

Time your shots to show plant or personnel in action—doing something in an interesting or ingenious manner.

Don't let men stop work and pose for a picture. Take them while they are busy on their regular duties.

Keep constantly on the lookout for time-saving job "kinks." Every worth-while superintendent develops and uses scores of them. Get close-up shots illustrating just how these "kinks" work.

Before you press the button, compose your picture in the view-finder of your camera. See that it shows what you want. Don't anchor yourself in one place. Move about until you get the point of view for what you wish to show. Don't just aim your camera in the general direction of your subject and trust to luck.

Give your exposures plenty of time. Most amateur photographic failures are due to under-exposed negatives.

Especially on close-up shots estimate, pace off or, better still, measure

Capsule Characterization

Across the luncheon table, after a trip over the job, a contractor with a rich background of experience was regaling the editor with frank and racy comment on engineering personalities.

"Him?" said the contractor, answering an inquiry regarding an engineer on a job completed several years ago. "He's the sort of an engineer that insisted on being called 'Mister'—and on a sewer job, too!"

with a tape your distance from your subject. Then set the distance scale on your camera accurately to the correct reading. Don't forget to change the setting for the next picture.

In releasing the shutter don't give the button or lever a violent "push" or "snap." This causes the camera to move and produces a blurred negative. A slow, steady "squeeze" is best in taking pictures, just as it is in firing a rifle. The crack shots will tell you that they never "pull" the trigger—they "squeeze" it.

Finally, when you get a set of good pictures of interesting job details, illustrating effective applications of method or equipment, remember that the editor of *Construction Methods* may be able to use—and pay for—them.

CONSTRUCTION METHODS

A monthly review of modern construction practice and equipment

PUBLISHED BY
MCGRAW-HILL PUBLISHING COMPANY, INC.

On the Mississippi

ONTRACTORS the country over have the keenest interest in the construction program involved in controlling Mississippi River floods. Speaking recently before the Associated General Con-tractors, Brig.-Gen. T. H. Jackson, president of the Mississippi River Commission, indicated that construction men would have to find new solutions to old problems of earthhandling. The raising of existing levees will mean an increase of 60 per cent in their cross-sectional area with base widths of 300 ft. or more. Levees with base widths over 250 ft, will be very common. With regard to them, General Jackson said: "This introduces a new problem in earth handling. I doubt if there is any existing earth-handling plant which can move material with one movement into those large levees. That is one of the problems that we believe confront the contracting profession—development along the lines of earthmoving machinery. The new levee sections are too great for existing machines except by repeated handling." On the Mississippi work, therefore, both contractors and ma-chinery manufacturers will have an opportunity of tackling earth-handling problems by new methods and with new forms of equipment.

CHO

MIXER DELAYS - "With a oneminute mix specification, a modern concrete paver can mix 48 batches per hour. The difference between this and any lower rate of production is due to delays. The total delay may be made up of large delays, when the paver ceases to operate, or small delays, many of which are too small to detect without a stop watch, but which may, and often do, amount to several hours of lost time during the day and to several days during the construction season."-WILLIAM A. BLANCHETTE, Associate Highway Engineer, U. S. Bureau of Public Roads.

Acknowledgment

Wathods completes its third year as a McGraw-Hill publication. It is appropriate, therefore, that we should pause here to acknowledge our obligation to those who have helped to make possible its extraordinary progress.

For it has been extraordinary. Starting from scratch in June, 1926, "Methods" now lists more than 30,000 subscribers. Through its pages 119 manufacturers regularly advertise their products to the construction industry. And month by month it grows.

Three years ago "Methods" was an experiment. For more than a decade progress in construction materials and machinery had been little short of phenomenal. Out of this had grown new standards of field practice.

Progress and profits had come to depend more and more upon the skillful layout of plant and choice of equipment. Rule-of-thumb must give way to more precise and scientific methods, and construction seemed to be setting itself up on a "production basis."

The field man had earned the right to a paper that would be devoted wholly to his problems of methods, and Construction Methods was our answer to that need.

Today the experiment has proved itself. "Methods-minded" men everywhere have recorded their endorsement of its effort. Among them we find the officers of large construction organizations, independent contractors, construction engineers, superintendents and foremen in immediate charge of field workbut whatever their tasks or titles, they have one common interest. They are "methods-minded" men, responsible for the conduct of construction on the modern scale-better, faster, more efficient. Their major interest is construction methods and to that interest we have dedicated this journal.

Many have contributed to the progress thus far—the subscribers, whose endorsement has heartened the editors, the contributors, whose articles and pictures have helped the paper to do its job, the advertisers, whose co-operation has made the publication possible, and many more whose counsel and support cannot be recounted here.

To all of these and to each of them we offer this acknowledgment of grateful appreciation.

Willard Thevalier
Publishing Director

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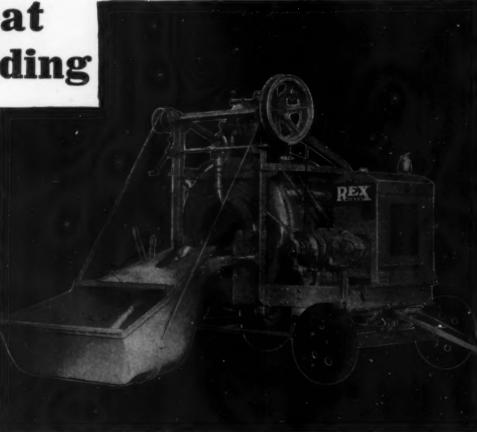
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After All~ Gas shovels are bought on a construction and JUIT CAST CRAWLER SIDE FRAMES FOR STRENGTH AND RIGIDITY design basis! DIPPER ANGLE ADJUSTABLE TO JOB CONDITIONS CLOSELY SPACED TRACK ROLLERS KEEP TREAD FROM BUCKLING TREAD AND DRIVE CHAIN ADJUSTMENT SCREW LARGE WORKING SHEAVES THROUGHOUT CABLE SAVING SPRING SHOCK ABSOR DRIVE CHAINS WITH 400% SAFETY FACTOR BOOM HINGES CAST ON TURNTABLE CASTING POSITIVE HOLDING BOOM HOIST PARTS BOOM HOIST LINE SELF CLEANING TREADS 1619" TREAD WIDTH UNIT CAST STEEL CARBODY DOWELED AND RIVETED TO DECK ROWD-PROPELLING SHAFT HAFT FOR HOIST AND CROWD DRUMS SILENT CHAIN FROM MOTOR TO JACKSHAFT LARGE SWING GEAR SIMPLIFIED CRAWLER DESIGN TREAD ADJUSTMENT SCREW The Byers Machine Company Ravenna, Ohio Sales and Service Throughout the Country Builders of the Master Shovel, Crane, Dragline; Bulldog Shovel, Crane, Dragline, Skimmer, Trencher; Bearcat (½ circle) Crane, Trencher, Skimmer.

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Mixers That



set new standards in Design,

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Gone are long countershafts to work out of line-

Gone are water valves that dribble-

Goneareold-fashioned, easily frozen drum rollers-

Gone are clumsy, exposed, grinding gears-

Gone is slow charging and discharging-

Gone is cast iron engineering.

In spite of far advanced engineering and performance, Rex production facilities set prices on both the Rex 7-S and 10-S that establish new standards of value for every contractor's dollar.

See these two great mixers—coupon brings this catalog.

CHAIN BELT COMPANY, 764 Park St., Milwaukee, Wis.



The Brand New Rex7-S—patterned after the proven 10-S—endcontrols—Springhung axle—7-second charge and discharge—skeleton top frame—7-second accurate water—no countershaft—all clutches, take-offs, etc. assembled with engine—Timken Bearings—Pressed steel drum rollers and drum heads.



The Improved Rex 10-S—proved in basic design by a yearonthe test block—by a second year in the field—end controls—7-second charge and discharge—skeletontop frame—7-second accurate water—no countershaft—all clutches, take-offs, etc. assembled with engine—Timken Bearings—Pressed steel drum rollers and drum heads.

REX MIXERS

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1	Send me Catalogs on the mixers I've checked.
î	3/2-bag tilter □ 2- to 3-bag 14-S □
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Swing close to the wall * Reach out for the truck *

The Northwest Close Quarter Crowd brings you the short boom and long sticks necessary for basement excavation and other close quarter work—and still there is no loss of digging force while crowding.



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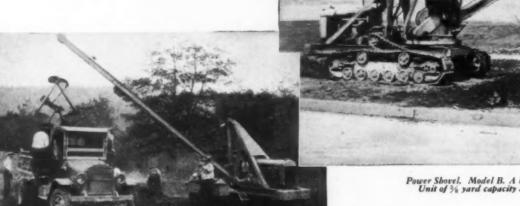
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to the Users of Power Shovels and Excavating Equipment . . .



Power Shovel, Model B. A Powerful Speedy Unit of % yard capacity and ¾ swing







Model B

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Due to superior engineering, sound construction and universal distribution its products are well and favorably known throughout the world. Its business at the present time is more than double the business for the corresponding period in any preceding year. Unfilled orders on hand indicate that increased production facilites will soon be necessary.

Backed by the vast resources of the Unit Corporation of America it is anticipated that even more rapid progress will be made in the future than in the past, and we can assure purchasers that they will receive even greater values than ever before, plus the highest quality materials, sound engineering, prompt and courteous service.

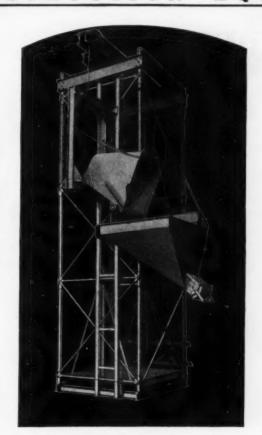
We have just prepared a new illustrated catalog covering the Model B unit, giving complete specifications and operating data. Write today for your copy.

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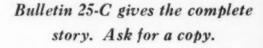
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CAGE inside—the concrete bucket outside—both independently operated—no moving of bucket on and off the cage—mixer placed to one side where it's out of the way—are the new advantages with Lakewood Material Towers.





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Consult your Chevrolet dealer today about your transportation requirements. You will find exactly the truck you need—and it will do your work with amazing efficiency and economy.

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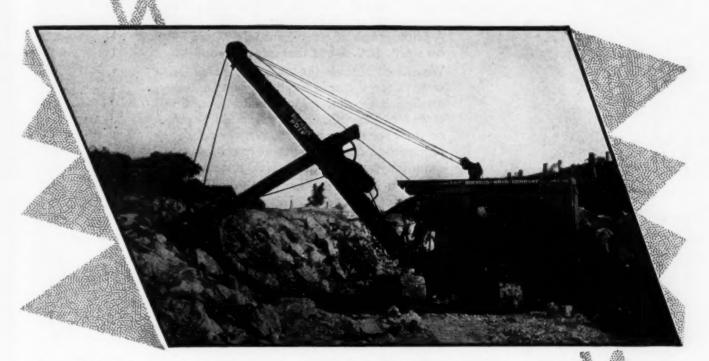
All prices f. o. b. factory Flint, Michigan

COMPARE the delivered price as well as the list price in considering automobile values. Chevrolet's delivered prices include only reasonable charges for delivery and financing

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These reports show how owners have been able to get unequalled Big Production with

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Crane and dragline work also are faster: These machines swing faster and can exert full swinging power and full hoisting power simultaneously.

Of course the Diesel+Air machines have exactly the same advantages.

Have you seen the new book, "Making More Money with the Gas + Air?" Drop us a line and get it!

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FLASH! FLASH! FLASH!

Here's a portable lantern that flashes a danger signal that makes itself seen

All night long this warning flasher sends out its piercing red signal of danger unaffected by wind or rain

THE Eveready Portable Flasher shoots an intermittent warning light! The flash-stop-flash feature is unique in portable signals. This winking beam of light pulls the eye's attention!

The brilliant, arresting flashing light penetrates far down the road at night. The Eveready Portable Flasher is an ideal emergency warning for repairs along municipal or county highways. Many city commissioners or managers are instructing their street and park department trucks to carry handy Eveready Portable Flashers. In automobile tow-cars, and for use on heavy stationary and loading machinery it is invaluable.

And the Eveready Portable Flasher is always ready! Made of strong steel, with top cadmium plated, it will last for years. Four strong, sturdy Eveready Dry Batteries supply sure, certain power for two to three months at a time. Maintenance costs are lower than the old-fashioned lanterns. Once placed it operates automatically and requires no daily inspection. A padlock is supplied so that the flasher can be secured by a chain against theft. And the Eveready Portable Flasher can be used around inflammable materials without danger of fire!

The Eveready Portable Flasher is sold through National Carbon Company's distributors.

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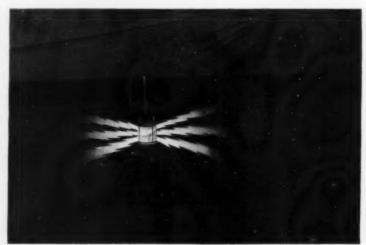
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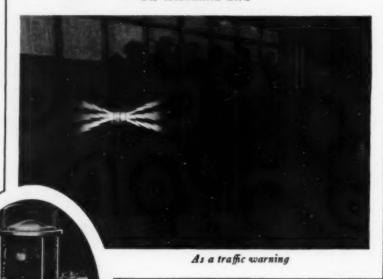
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EVEKLADY PORTABLE FLASHER

- dry battery operated



For construction work



Specifications—Height 16 inches. Diameter of base 7 inches. Weight, including batteries, 16½ pounds. Requires four standard Eveready 6-inch Dry Cells connected in series to deliver 6 volts. Extra 6-volt lamp inside battery housing. Battery compartment constructed of seamless steel attractively finished in red. Top of flasher cadmium plated for weather protection. Heavy fresnel-type glass lens in red or other colors. Padlock for battery compartment with an extra-long hasp so that the device can be chained. This flasher is of rugged construction throughout and entirely weather-proof.



Better Performance ~ All Steel Build

Now—better Mixers for less money. That's the sum and substance of Leach's startling *Price Reductions*.

You get the better performance at a smaller cost, because of new time and money saving features.

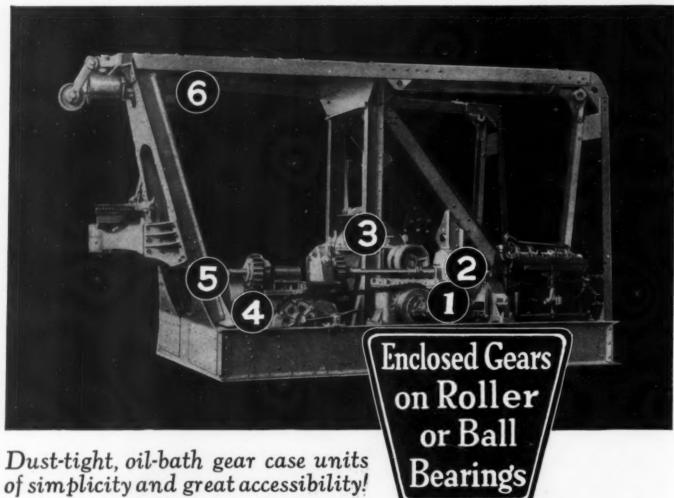
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2 cylinder prices. This means more power, smoother power. Then there is the famous Leach All-Steel Construction, which means longer life.

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THE lubrication problem solved by self-lubrication!

Friction reduced to the vanishing point! Smooth, vibrationless, strainless operation that adds immeasurably to dayto-day, year-to-year dependability and service life!

- and, of course, in every detail Koehring Heavy Duty Construction!

FAST too! Automatic cycle of operation in 69 seconds including one minute mixing!

(1) Reduction gear unit (2) Drum drive unit (3) Skip hoist unit (4) Traction unit (5) Power discharge unit (6) Boom bucket drive unit.

Know the new Greater 27-E Koehring! Write for full details today.

Pavers — 27-E six cylinder Waukesha engine, automatic operations. 13-E four cylinder Waukesha engine. Comply with A. G. C. standards.

Subgrade Planers — Built for all types of roadway, 8' to 27' widths; attachable to 27-E Paver.

Construction Mixers — 14-S, 21-S, 28-S. Trucks or skids; rubber tires optional. 28-S skids only. Weigh Mix attachments on 14-S. Comply with A. G. C. standards.

Dandle Mixers — 6.S. 7. S. 1. S. 1. S. 1. S. 1. S. 1. S. 2. S. 2

Dandle Mixers — 5-S, 7-S, 10-S. 5-S single cylinder, 7-S two or four cylinder, 10-S four cylinder gasoline engine. Charging skip or low charging hopper and platform. Rubber tired or steel rimmed wheels. Comply with A. G. C. standards.

KOEHRING COMPANY, MILWAUKEE, WISCONSIN PAVERS, MIXERS—GASOLINE SHOVELS, PULL SHOVELS, CRANES AND DRAGLINES

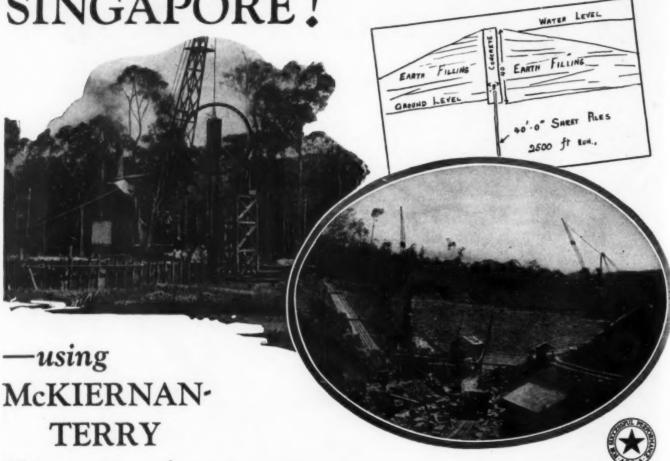
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Construction Methods from SINGAPORE!



Hammers of course

From our sole European Sales Agents, the British Steel Piling Company of London, we received these photos and rough diagram of McKiernan-Terry No. 7 Hammers on the job on 'tother side of the world.

It seems the Singapore Water Supply Scheme requires two dams-one at Pontian, another at Gunong Pulai, at each end of a great semicircular valley, to impound the water. The driving job was putting down 2500 lineal feet of 15 in. x 5 in. Steel Sheet Piles, 40 ft.

The hammers were hung from 2 long. cranes, and the job was in dense jungle-and the labor was Chinese coolies-and these hammers had to stay whole and entire because there wasn't a repair shop for trackless miles! Needless to say everything was RIGHT-as is usual with McKiernan-Terry Hammers, whether you find 'em on the job "around the corner" or out where the "dawn comes up like thunder." Send for our catalog and find out WHY.

McKIERNAN-TERRY DRILL COMPANY, 14 Park Row, New York

Pile Hammers and Accessories, Drilling Machinery

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CONST

INSLEY

Roller Bearings for Drum Shafts
Rapid Swing—5 r.p.m.
High Line Speed
Two Travelling Speeds
Separate Control for each Crawler
Direct Connected Clutches

Specifications Plus

SPECIFICATIONS are important. Each succeeding year they play a greater part in shovel buying. The Insley has specifications and points of value that rank it second to none.

Of equal importance to the specifications of a shovel is the hidden factor of the knowledge and experience going into a shovel, and the reputation of the manufacturing and distributing organization behind it.

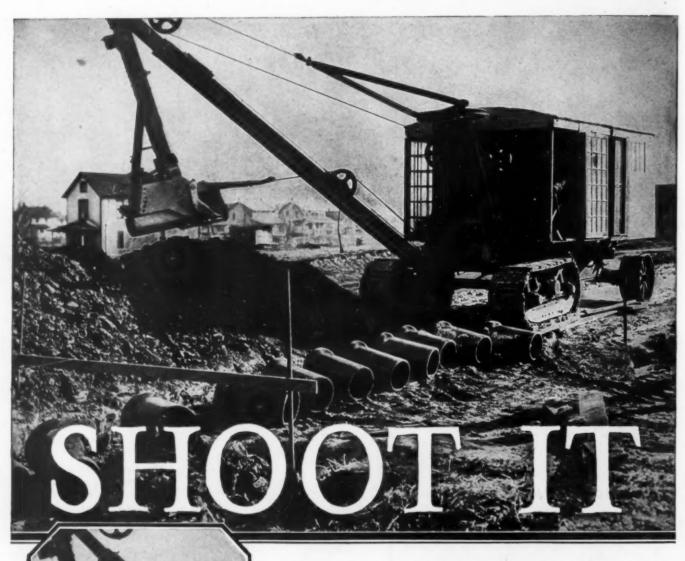
Insley has always had the reputation of making high-grade contractors' equipment, built of the best materials obtainable, sold at a fair price, and of backing this equipment up with service.

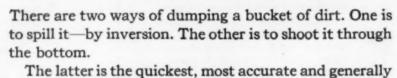
Consider this fact when you buy a half-yard shovel. It doesn't appear in the specifications. It does not make an Insley Shovel cost you a dollar more. But it is a far more important point than you can estimate, one which may make the difference between success or failure of a shovel you may own.

INSLEY MFG. COMPANY
INDIANAPOLIS, INDIANA

Division of National Equipment Corporation The Insley is made as a full revolving machine, Type "R", and likewise with a 210° swing—

Type "C".





the most satisfactory method. When dumping into trucks the Keystone Pullscoop with electric trip avoids all spillage. It is a joy to operator and owner.

James Horan of Youngstown is the Contractor on this interesting job. He is laying a ten inch sewer on Dunlop Street. The Keystone is using a 26-inch Pullscoop, cutting a ditch 30 inches wide and 15 feet deep. The operator is Mr. Frank Keely. His thumb is on the contact switch controlling the tripping motor on the "stick."

The insert shows results.



170 Broadway, N. Y.-Waukegan, Ill.-Joplin, Missouri



9-D-52

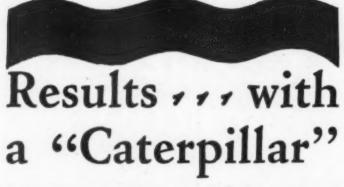


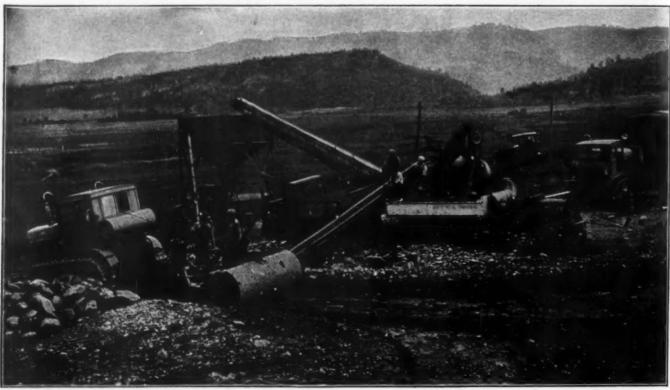
THE new 2 yd. Type 480 shovel carries the accumulated experience gleaned from the large number of Types 37 in severest field service. Heavier and more powerful as is consistent with the larger dipper capacity the Type 480 promises to better the excellent record of its predecessor, the Type 37. It is built in four powers—steam, electric, both rheostatic and Ward-Leonard controls; Diesel-electric.

Your bulletin awaits a word from you.

THE MARION STEAM SHOVEL CO. MARION, OHIO, U. S. A.

MARION





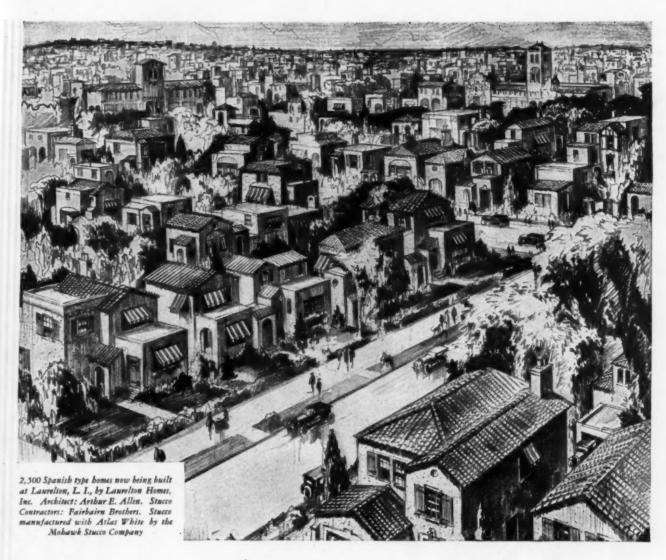
Is the weather bad... the going soft... the load heavy... and are the slopes steep? Turn out a "Caterpillar"—sure of its power, sure of its traction, confident, dependable. It will lick the job whether it is operating a mobile plant, as one of these "Sixtys" is doing, or feeding the conveyor like its mate.

And "Caterpillar" track-type tractors stand up. Track parts of heattreated and hardened steel, bolts of alloy steel—precision machined. No wonder "Caterpillars" do their work "Better, Quicker, Cheaper.

Caterpillar Tractor Co.

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A town sheathed in ATLAS

"What type of houses will please clients and sell fastest?" The importance of that question was multiplied twenty five hundred times at Laurelton, Long Island. And twenty five hundred times the answer was stucco made with Atlas White Portland Cement.

With what wisdom, is evidenced by the fact that over nine hundred homes already completed have

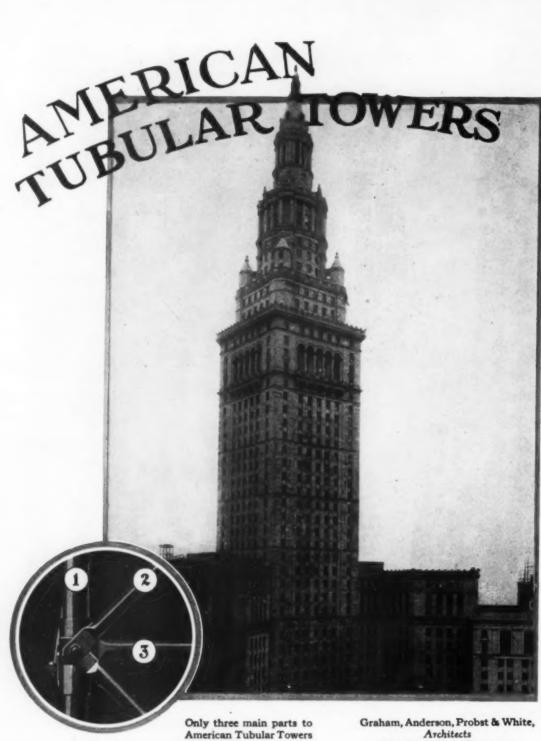
been sold and there is a waiting list of purchasers crowding the builders of this notable project. In addition to beauty in color and design, the homeseeker of moderate means finds in these houses fire-safeness, economy in upkeep, and permanence. The same qualities will add to the desirability and market value of the houses which you build.

You can purchase Atlas White or Atlas Gray Portland Cement in any quantity from your own building material dealer. He is the only distributing agency between the Atlas plants and your concrete job. The flexible service which he offers on Atlas and the direct delivery of cement to the user bring Atlas to you at less expense than by any other method. And because he performs

this essential, economic service, the dealer makes a vital contribution to the upbuilding of the community.



THE ATLAS PORTLAND CEMENT COMPANY, MAIN OFFICES: NEW YORK, ST. LOUIS
BOSTON ALBANY PHILADELPHIA CHICAGO DES MOINES
OMAHA KANSAS CITY OKLAHOMA CITY WACO BIRMINGHAM



Architects
John Gill & Sons, Contractors

Terminal Tower Building, Cleveland, Ohio, two American Tubular Towers were usedone 260 ft. high, one 287 ft. high —for hoisting brick, mortar, tile and miscellaneous materials.

In the construction of the Another recent instance where American Tubular Towers proved dependable for efficient and time-saving service to general and sub-contractors during building construction. Write for details. Towers for Sale or Lease.

(1) leg; (2) brace; (3) girt.

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See These Features

2 Cylinder—8 H.P. LeRoi Engine. 1500 Pounds Capacity. 125 Feet Per Minute Speed. Bronze Bushings. Ball Thrust Bearings. Husky Machine Cut Gears. Asbestos Lined Cone and Brake. Alemite High Pressure Lubrication. Electric Welded Steel Skids. \$520 F.O.B. Factory.

Equipped with 4 Cylinder, 12 H.P. LeRoi
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Minute at
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F. O. B. FACTORY

A husky, dependable little hoist that will pay for itself on one fair size job!

Equally well suited to play the part of "Handy Andy" around big projects.

Of the same standardized design and construction as other sizes ranging from 4 to 50 Horsepower—backed by 24 years' hoist building experience.

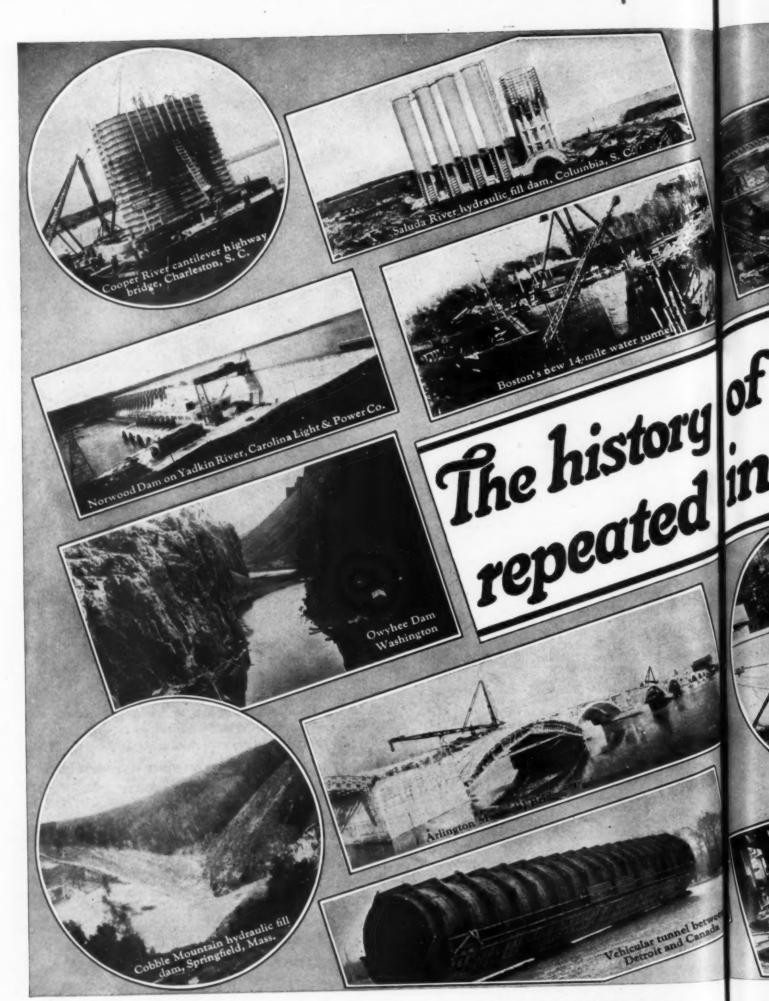
In stock ready for shipment on your wire order.

Catalog N and valuable Hoist Manual upon request.

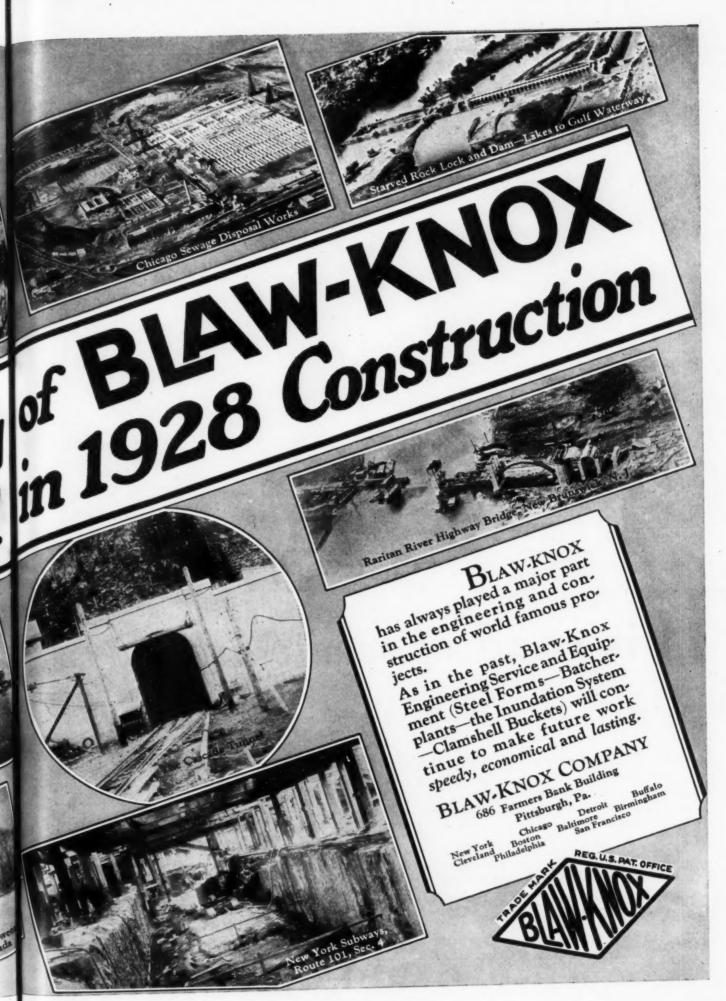
THE BROWN CLUTCH CO., Sandusky, Ohio, U. S. A.

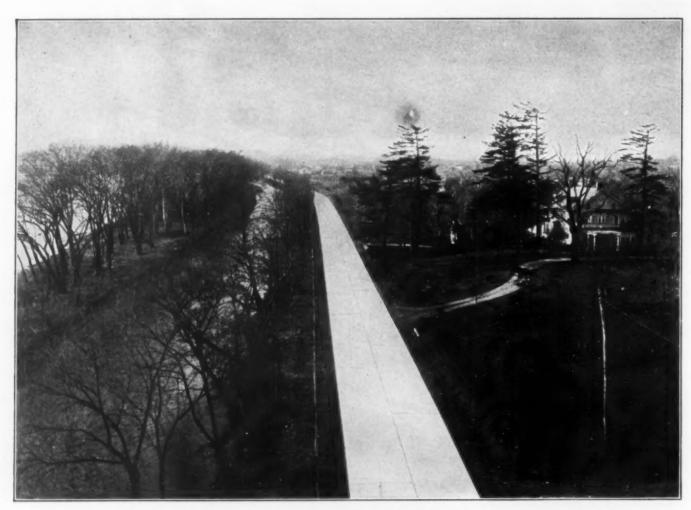


HOIST SPECIALISTS FOR 24 YEARS



Page 24





The nationally-known highway through Mercer County, N. J. . . . permanently wrinkle-proofed with transverse and longitudinal installations of Carey Elastite Expansion Joint.

This road of scenic grandeur is as smooth as a table top!

It parallels the Delaware River, this rolling ribbon of white concrete. Through the heart of Mercer County into Trenton, New Jersey—an always-remembered highway that is smooth, smooth, smooth.

Lastingly smooth, because, as you have surmised, it is lastingly protected by Carey Elastite Expansion Joint. Transverse installations, longitudinal strips—weather-proof protection that is complete.

Certainly you must know more about Carey Elastite Expansion Joint. How it makes concrete secure against climatic changes—why we are shipping it from coast to coast, in increasing tonnage, month after month. Shall we send you our illustrated booklet?



THE PHILIP CAREY COMPANY, Lockland, CINCINNATI, OHIO

"We are saving at least

Newton County Stone Company

The Fate-Root-Heath Co., Plymouth, Ohio.

Gentlemen:

We purchased one of your 8 ton Plymouth Locomotives April 30, 1926 and have had practically no trouble with it.

We like it much better than steam as it is always ready to go at a moments notice and requires no one to get up steam an hour or two before time to go to work.

We are saving at least 50 per cent in cost of operation, this saving does not include the use of a hoist to pull our loads up the grade a considerable part of the time when using steam. This is not necessary when using the Plymouth.

We are more than pleased with its operation and the service you have rendered.

Yours very truly,

NEWTON COUNTY STONE COMPANY

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in cost of production

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company has a haulage thousand foot track with a sharp curves. The gross thirty-five thousand pounds.

Plymouth Gasoline Locomotive hundred net tons of stone each only fifteen gallons of gasoline,

or our bulletins. There's a saving for

you pay the price of a Plymouth for a solive you deserve PLYMOUTH QUALITY.

PLYMOUTH LOCOMOTIVE WORKS

299 Riggs Avenue, PLYMOUTH, OHIO

NEWTON COUNTY STONE CO

IS COMPLETE FROM 2 TON TO 50 TON SIZES

The

PLYMOUTH LINE OF GASOLINE AND DIESEL

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Gasoline and Diesel Locomotives



Curlett & Beelman, Architects Erick & DeLine, Designing Engineers

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Industrial Buildings need not be unattractive

Good architecture is the result, not of costly ornamentation, but of proper proportion and correct emphasis of masses and voids. Manufacturers have only recently come to realize the advantages of attractive, well planned, correctly lighted and ventilated industrial buildings. Not only does the building reflect the character of the organization which it houses, but also affects the efficiency of the workers. The cost of proper construction is little, if any, in excess of that of unattractive, inefficient buildings.

The Firestone Tire and Rubber Company may justly feel proud of their plant at Los Angeles, pictured above. Carnegie Steel Company also takes pride in the fact that Carnegie Beam Sections were used in its construction, selected because these new sections are particularly adaptable to the construction of industrial buildings.

A unique feature of Carnegie Beams is their wide, parallel flanges. Eight surfaces for connections are thus provided instead of four, simplifying very markedly the great variety of connections usually required in industrial buildings. For long, heavily loaded spans, a complete range of beams of high section modulus is offered which reduce obstructive columns to a minimum; and for long, unbraced column lengths there are included in the series sections designed to give a maximum least-radius-of-gyration combined with minimum weight.

Neatness of construction and simplicity of detail characterize jobs fabricated of Carnegie Beams. These new sections merit your investigation. Write for descriptive handbook—"Carnegie Beam Sections".

197

CARNEGIE STEEL COMPANY



Subsidiary of UNITED STATES STEEL CORPORATION CARNEGIE BUILDING ... PITTSBURGH, PA.



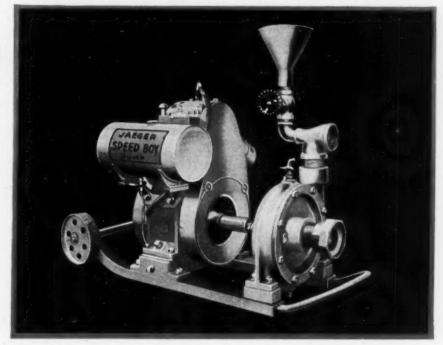
Jacger's SPEED BOY PUMP Handles 8,000 Gallons per Hr. 25% to 28% Solids-1 Man Moves It

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Built for steady, heavy duty...yet 2 boys carry it



The Greatest Pump Ever Offered!

HERE'S the biggest news that ever broke on pumps...a 2 h.p., 4 cycle, high speed engine, with foot starter, direct coupled with a real, non-clogging, big volume pump, and priced at \$167.50. Jaeger open type brass impeller won't rust or stick, handles 25% to 28% solids (sand, mud, gravel). Pump handles like a

wheelbarrow...picks up and rides in your car.

No gallons wasted with priming devices. Instead we furnish simple, easy primer and foot valve free and give you 8,000 gallons per hour in the pump. Briggs & Stratton engine is air-cooled, light weight, good for years of heavy pumping. Send for catalog today.



Perfect portability-one man moves it

Jaeger Builds All Sizes---All Types



High capacity, non-clogging diaphragm pumps.

W HATEVER your requirements, Jaeger builds a pump that will handle your water supply, excavation, sump operation etc. dependably and at low cost. Diaphragm, piston and centrifugal types... capacities up to 1800 gal. per minute... featured by ruggedness, accessibility, high pumping efficiency and freedom from clogging.



Lift and Force



THE JAEGER MACHINE COMPANY
800 Dublin Avenue, Columbus, Ohio
Send me, by first mail, complete description of
the SPEED BOY and line of Jaeger pumps with prices.

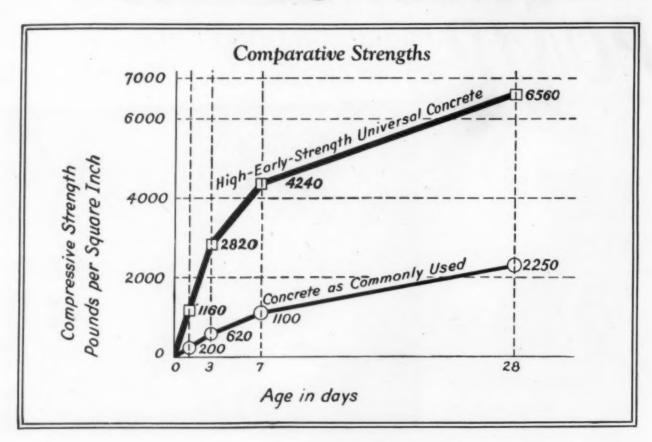
TRAILERS PRICED \$169 up TILTERS, NON-TILTERS, PLASTER MIXERS



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When You Get One, You Get All Three

Strong concrete in 3 days

With the usual materials, usual equipment, usual labor and usual Universal cement, you can secure at 3 days concrete that is stronger than ordinary concrete at 28 days.

Permanently stronger concrete

As shown in the graph above, High-Early-Strength Universal Concrete not only has a high 3-day strength but is permanently stronger than concrete as ordinarily mixed and placed.

2 Denser and more durable concrete

In addition, the methods by which High-Early-Strength Universal Concrete is obtained produce a denser and more durable concrete.

Description of methods for securing on the job strengths comparable with those shown in the graph (see above) will be sent on request. Mail the coupon for either or both of the booklets shown at the left. They contain information you will want to keep in mind.

One Standard Cement for All Concretes and Mortars

Universal Portland Cement Co.

Subsidiary of United States Steel Corporation

Chicago Pittsburgh Minneapolis Duluth Cleveland Columbus New York

Concrete for Permanence

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Construction Methods

McGraw-Hill Publishing Company, Inc James H. McGraw, Chairman of the Board Malcolm Mule, President Edward J. Mehenn, Vice-President E. C. Parmelen. Editorial Director A monthly pictorial of field practice and equipment illustrating successful construction, maintenance and material-handling methods for general construction, highways, buildings, industrial plants and public works and utilities

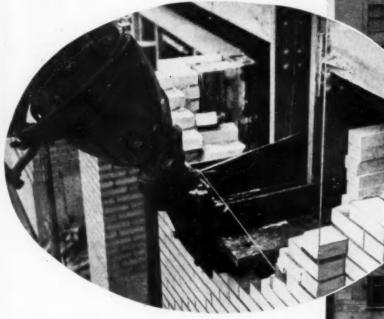
ROBERT K. TOMLIN, Editor

WILLARD CHRYALIER

VOLUME 11

NEW YORK, MAY, 1929

NUMBER 5



A Pair of BUILDING KINKS

UBULAR scaffolding and Chicago booms made a useful team for the John W. Cowper Co. in erecting stone exterior walls to a height of 70 ft. along two sides of the Rand Building, Buffalo, N. Y. Brickwork on the walls above the sixth floor followed the steel erection, the brick masons working on a suspended scaffold. Below the brickwork three Chicago booms made up from 12x12-in. fir timbers 54 ft. long were erected on steel outside columns with their foot blocks somewhat above the sixth floor line. Double-drum hoists to operate the booms were placed in the basement, where the operators received bell signals from men on the ground directing the stone setting. The hoists were driven by 25-hp., d.c. electric motors.

The booms raised and set stones weighing up to 10 tons. There was



TO SET STONE in exterior walls of lower floors, the contractor makes use of Chicago booms erected on the steel outside columns. Tubular scaffolding is erected to the height of the stonework. (In oval) BRACKET supporting boom seat.

found to be very little distortion in the sticks while they were handling the heaviest stones.

Pipe scaffolding was used up to the top of the stonework in order that the booms might at all times be working in the clear. This scaffold covered a total length of 230 ft. of sidewalk. It was manufactured by the Patent Scaffolding Co. and was erected to a height of 70 ft. D. B. Niederlander, general

superintendent for John W. Cowper Co., Buffalo, states that the tubular scaffolding used gave very gratifying results, as it was erected rapidly, presented a neat appearance, eliminated danger of fire, and was easily dismantled. The time for dismantling was approximately 3 days, and both costs and time of erection and dismantling compared favorably with the records for wood scaffold.

CANTILEVER TRUSS SPAN 640 ft. long over Town Creek has been completed on the Cooper River bridge, Charleston, S. C. It is part of a toll bridge project 14,000 ft. long, with a main cantilever span over Cooper River 1,050 ft. in length. Waddell & Hardesty, New York City, are the engineers. The Foundation Co., New York, built the piers and the McClintic-Marshail Co., Pittsburgh, is erecting the steel trusses.



CLEVELAND UNION PASSENGER TERMINAL is to be ready for service January, 1930. Tracks of three railroads and of the rapid transit lines enter the depot on a level 34 ft. below the streets which cross the area on viaducts. The quantities involved in

the construction below street level include 3,000,000 yd. of excavation, 400,000 yd. of concrete, 15,000 tons of reinforcing steel, 50,000 tons of structural steel, 42 miles of track, and 450,000 sq.ft. of platforms. A group of buildings rises above the 35-acre site. In addition to the station, those com-pleted or under construction are the hotel. tower office building and medical arts build-

of It Co

CONST



BIG DALTON DAM of the Los Angeles County Flood Control District is nearing completion. Dotted line indicates outline of unfinished east end of structure. The dam, which is of gravity arch type, is being built by H. W. Rohl, Los Angeles, under the supervision of Chief Engineer E. C. Eaton. The contractor left an aperture in the base at the center of the dam for passage of motor trucks.

"News Reel"



GIBSON DAM (above) on the Bureau of Reclamation's Sun River Project, Montana, will be completed this spring. The dam is a concrete arch 205 ft. high, with a crest length of 882 ft. and a volume of 160,000 cu.yd. It is being built by the Utah Construction Co., Ogden, Utah. The reservoir will have a capacity of 105,000 acre-ft. TALLEST BUILDING (right) laurels pass to projected Bank of Manhattan Building which is to rise more than 63 stories to a height of 840 ft. above Wall Street, New York City. Starrett Bros. were awarded the general contract by the owner, the Thirty-Six Wall Street Corporation. H. Craig Severance, Inc., is the architect.

Wanted: Photos From Your Job

On your job there may be either professional or amateur photographers who are making a picture record of the

Remember that the Editor of "Construc-tion Methods" (Tenth Ave. at 36 St., New York) is always on the lookout

for pictures with a purposethat tell a real job story or illustrate some effective detail or time-saving "kink." Read the hints on picture-taking on page 1 of this issue and forward prints of your best negatives. Payment, of course, for those acceptable for publication.





MT. HOPE BRIDGE, across an arm of Narragansett Bay 15 miles south of Providence, R. I., had been completed to the point of placing the concrete floor when breaks in the wires of cable strands at the strand shoes of both anchorages caused Robinson & Steinman, the engineers for the Mt. Hope Bridge Co., to stop the work and to order dismantling of the bridge. The cables of heat-treated wire with a high yield point, which had been substituted for the cold-drawn wire originally designated in order to gain the advantage of a 10 per cent higher factor of safety, will be replaced with cables of the usual cold-drawn wire.

IODS

M. B. MARKLAND, contractor, of Atlantic City, N. J., who built the big Convention Hall.

From 124-Ft. Towers Contractor Erects

HUGE TRUSSES

for Atlantic City Convention Hall

of its type in the world. The first of these problems was to provide an adequate substructure in water-bearing sand only a few hundred feet from the ocean front, the lowest point of the excavation (for the boiler room) being about 40 ft. below mean high water. The second big task was to erect ten pairs of three-hinged pinconnected steel trusses (clear span

334 ft. and rise 136 ft.). Each pair of trusses weighed 220 tons.

Design—Fronting on the board-walk along the ocean, the building is 350 ft. wide and 662½ ft. long, occupying an entire block. The main auditorium is 350x450 ft. in plan, with an additional smaller hall 130x185 ft. on the second floor of the head house. A basement extends under the entire



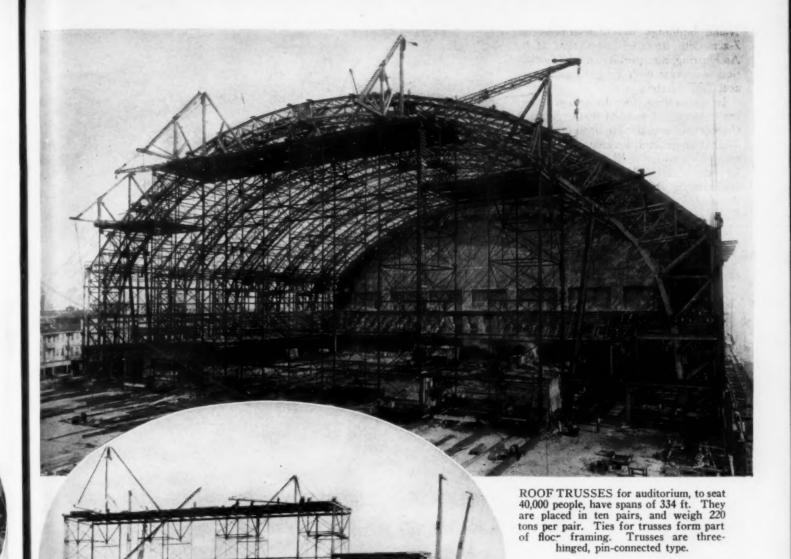
CONCRETING for the foundation of the hall, covering a site of 7 acres, was done by chuting from a central tower 232 ft. high. (In Oval) FORMS in place around pile clusters which were jetted down and driven with hammer to carry piers for steel columns.

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ERECTION TOWERS (above) for steel trusses provided working platforms 124 ft. above ground floor level. They carried four derricks for handling steel.

area, with a boiler room 15 ft. below basement floor level.

The main feature of the superstructure is the ten pairs of huge steel trusses of Carnegie beam sections supporting the auditorium roof. Chord members are of a tee section with an 18-in. stem plate, two 8x8-in. angles and one or more 18-in. flange plates. The curved shape of each truss is formed by straight members changing direction at alternate panel points, where splices occur.

Concrete piers, 4x8 ft. in section and 20 ft. deep, carry cast-steel pedestal supports for the roof trusses.

Ties for the bottoms of the trusses form part of the first floor framing. Truss pin diameters are 7 in. at the crown and $8\frac{1}{2}$ in. at the bottom points.

Unwatering Excavation—The contractor's first work was to demolish existing reinforced-concrete and steel-



CAST STEEL BASES (at left) on concrete piers are ready to receive footings of pin-connected trusses. Lackawanna sheet piling is being pulled (on right) with steam hammers.

HODS

frame buildings which occupied the 7-acre site for the Convention Hall. As blasting was prohibited, the operation was done with air guns and oxyacetylene torches.

In excavating for the substructure the presence of ground water close to the surface was a complicating factor. With the ground surface at El.+10, mean high water at El.+3.5, and mean low water at El. 0, excavation for the boiler-room floor had to be carried down to as much as 40 ft. below high



EXCAVATION IN THE DRY was made possible by well points. Work is starting on the jetting of piles for the foundation. About 20,000 piles were placed.

ble-acting piston pumps, each with a capacity of 800 gal. per minute and, for the deepest points, additional Goulds pumps. Commenting on the water problem, Mr. Markland said: "It was necessary to unwater the entire site and keep it dry until the completion of the foundations. The ground is composed of fine sand and thin strata of clay. High tide in the ocean is within 300 ft. of the site and water runs through the sand at the rate of 4 ft. per minute."

20,000 Pites-For the substructure

STEAM HAMMER (below) drove 30-ft. piles down the last 2

ft. after jetting.

TRAVELER with four booms speeded up the operation of jetting piles into sand with 2-in. water stream under 60-lb. pressure. Progress was 400 piles per working day.

water level. During storms, however, water elevation in the ocean reaches El.+10.

To cope with this difficult condition of sub-surface water the Markland organization installed a well-point system covering the entire site. It involved a total of 40,000 lin.ft. of 2 to 10-in. pipe, including 2,000 ft. of main 6-in. header pipe around the four sides of the block, 20,000 ft. of secondary 3-in. line, 2-in. well point risers, and 4 to 6-in. pump discharge lines. For the deepest parts of the foundation two and sometimes three levels of well pointing were necessary.

Pumping equipment included six Worthington horizontal duplex, dou-



May, 1929—CONSTRUCTION METHODS

CONST

the contractor placed about 20,000 piles, averaging about 30 ft. in length and with minimum butts of 12 in. The practice followed was to jet piles with a 2-in. stream of water under 60-lb. pressure to within 2 ft. of their final position and, after allowing a day or so for the sand to settle around them, to drive the final 2 ft. with McKiernan-Terry steam hammers operated from Erie and Bucyrus cranes. For the jetting operations the contractor developed a 4-boom traveler, shown in one of the pictures.

Waterproofing was applied to the

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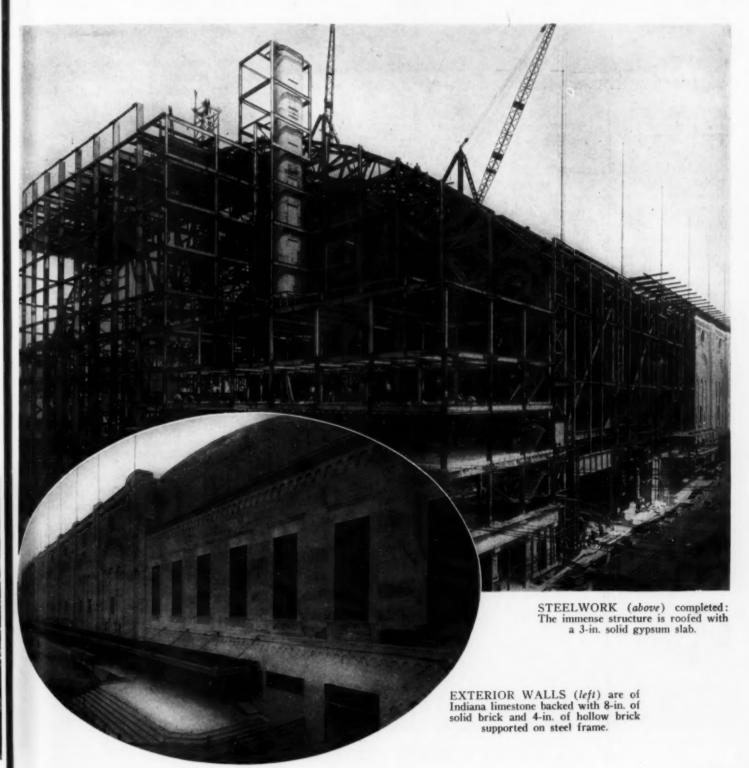
entire concrete beam-and-slab basement structure. For the boiler-room floor, to resist hydrostatic pressure, a concrete slab 7 ft. thick was poured. Concrete for the foundations, involving 28,000 cu.yd., was poured from a central tower 232 ft. high.

On the steelwork the feature was the use of six erection towers for the ten pairs of heavy trusses, with spans of 334 ft., for the main auditorium. Platform elevations on the tallest towers were 124 ft. above floor level. Trusses were assembled in place in 24-ft. lengths and bracing was connected as work progressed. They

were completely riveted to within eight panel points of the crown pins, the remainder being half-bolted and halfpinned. All bracing was bolted before the erection towers were removed.

The two trusses of each pier are spaced 10 ft. on centers and the pairs are spaced on 49 ft. 2-in. centers.

With the Lockwood-Greene organization, Cook & Blount served as associate architects, and Alexander H. Nelson, of Atlantic City, as associate engineer. For the M. B. Markland Company, contractor, M. B. Markland, president, was in general charge of construction.



Steel Erectors Span Busy LIMITED



DERRICKS PLACED ON TOWERS at the 84-ft. level erect steel bents on the front columns.

to the fixed end of the span causes a difference in elevation at the extremities of slightly more than 2 ft.

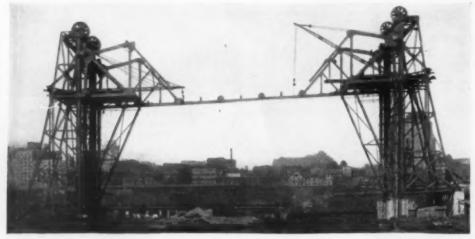
Stiff-leg derricks on the ground erected the towers to heights above the concrete piers of approximately 84 ft. The derricks then were placed on the towers at these levels and were lashed down. Two-post bents of 12x12-in. timbers were used as supports beneath the masts and one-post bents beneath the legs. The derrick at the higher elevation had a 127-ft boom and the one at the lower level a 112-ft, boom.

ALSEWORK limitations spanning the Cuyahoga River, Cleveland, Ohio, compelled the builders of two types of steel bridges across that stream to resort to cantilever schemes of erection. Both structures are included in the great construction project of the Cleveland Union Terminals Co., which is creating a passenger station with complete steam and electric railway connections in the heart of the city. One bridge is a lift span on the Eagle Avenue Viaduct, designed for vehicle traffic, and the other, on the Cuyahoga Viaduct, is a through truss structure which will carry the four steam and traction tracks forming the western outlet of the terminal. This bridge has three trusses.

The lift span trusses are 216 ft. long, center to center of bearings, and are spaced 44 ft. apart. A downgrade slope from the expansion end



STEEL BENTS ACT AS BRACKETS to support lift span trusses at second panel point, 30 ft. from towers.



TWO PANELS ARE COMPLETED, including floor system, and are counterweighted before derricks start to erect remainder of span.

bearing points. The derricks then erected steel bents on the front colums at angles of approximately 23 deg. to support the bottom chords of the trusses at the second panel point, 30 ft. out from the towers. Tie rods connecting the tops of the bents to the tower columns were fitted with turn-buckles for purposes of adjustment. The steel workers set the 30-ft. sections of the bottom chords and completed erection of the two panels, including the floor system. To cantilever the remainder of the span, F. A.

Three-post timber bents were placed in front of the tower columns to support the ends of the trusses at their

Ulrich, superintendent, concentrated loads of 100 tons of pig iron at the first panel points.

May, 1929—CONSTRUCTION METHODS

River on FALSEWORK

He then riveted the rest of the lower chords of the two trusses on the ground and raised these sections, weighing 19 tons, into place with the derricks. The remainder of the erection proceeded in the usual way until the last section of the top chord was reached. To make clearance for these sections, comprising two panels, the lower end of the trusses was depressed 2 in. by means of the turnbuckles on the tie rods.

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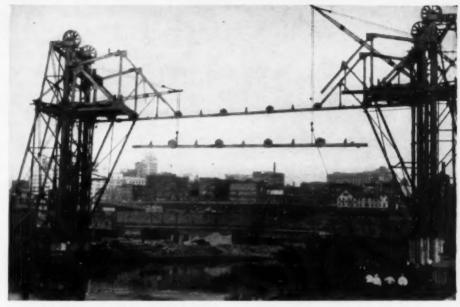
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THROUGH TRUSS RAILROAD BRIDGE

In the natural progress of steel construction on the Cuyahoga Viaduct, erection of the 270-ft. river span started from a high concrete pier close to the south bank of the stream. The approach to the through truss bridge consisted of a deck truss span 140 ft. long and a number of plate girder spans.

To erect the three trusses of the main span, containing 1,818 tons of steel, the American Bridge Company,



BOTTOM CHORDS, weighing 19 tons each, are riveted on the ground and raised in one piece from barge in the river.

contractor, anchored the top chords by eyebar chains to the deck truss span and cantilevered 180 ft. to a temporary timber bent on the other side of the river. S. T. France, superintendent, loaded the plate girder span behind the anchorage connections with eight plate girders aggregating 600 tons to counteract the pull in the eyebar chains. At both ends of the eyebar chains connections were made by pins through gusset plate extensions, or

"ears," strengthened for the purpose.

When the trusses had landed on the temporary bent across the river, the tension in the chains was released by means of jacks on the bent, and the chains were removed by burning off the "ears."

H. D. Jouett, chief engineer, and N. H. Suloff, engineer of construction, are in charge of all operations for the Cleveland Union Terminals Co.

This company came into being as



ERECTION PROCEEDS BY CANTILEVER METHOD, the derricks remaining in original positions. Adjustment for setting closing section of top chord is obtained by means of turnbuckles on tie rods connecting tops of bents to tower columns.



EYEBAR CHAINS, pin connected to gusset plate extensions, anchor trusses. Load of girders counteracts lift at anchorage connection.

the result of an idea of O. P. and M. J. Van Swearingen to put a terminal on the city's public square instead of on the lake front. It had been the original intention of the Van Swearingen brothers to construct a rapid transit terminal in connection with their Hotel Cleveland as an aid to real estate development on Shaker Heights. In the contest which developed upon their attempting to have the city council pass an ordinance permitting a terminal to be located on the public square, they obtained the backing of three railroad companies by en-

larging the plan to provide for a union terminal with steam and traction lines entering it. The Van Swearingens previously had been induced to purchase one of these railroads, the Nickel Plate, while negotiating to purchase a portion of its right-of-way for their rapid transit tracks. The other two companies were the New York Central and the Cleveland, Cincinnati, Chicago & St. Louis.

These three railroad companies formed the Cleveland Union Terminals Co., which they now control through a central railroad committee. All plans and expenditures are passed on by this committee.

The Cuyahoga Viaduct is the western approach to the union depot. It consists of a steel superstructure carried on concrete piers. In addition to the through truss and deck truss spans described, there are 29 deck plate girder spans, the maximum length of which is 125 ft. The total weight of the steel superstructure approximates 18,500 tons. About 50,000 cu.yd. of concrete was placed in the piers, and the deck required 10,000 cu.yd. Nearly all the piers rest on 50-ft. wood piles.

The main span has a clearance above the river of 95.4 ft. The two piers supporting this span are built on ten caissons about 6 ft. 6 in. in diameter and approximately 100 ft. deep. These caissons rest on bed rock.

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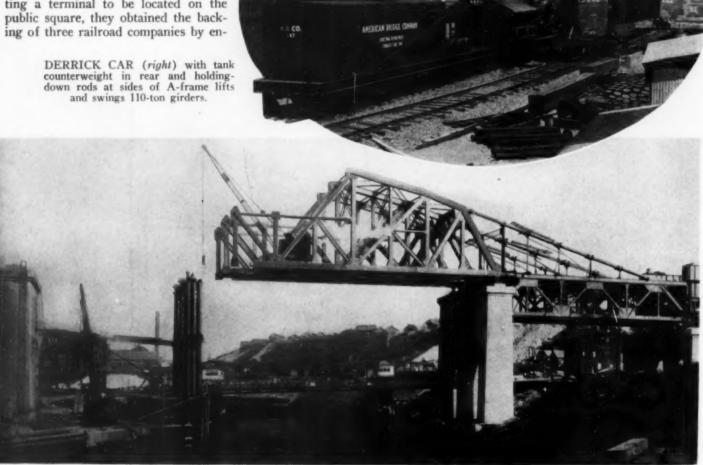
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CONS

A number of street changes were made necessary by the construction of the terminal. One of these changes resulted in the Eagle Avenue Viaduct, a structure having a total length of 3,000 ft. It consists in part of concrete deck carried by structural steel frame. Most of it, however, is reinforced concrete construction throughout, with concrete piers spaced about 30 ft. apart.



THREE TRUSSES ARE CANTILEVERED 180 ft. to temporary timber bent by anchoring top chords to deck trusses in rear. Once landed on bent, jacks take strain off eyebar chains, and remaining panels are cantilevered to bearings on concrete pier.

Dust's Death Knell Sounded

Calcium Chloride Effective as Treatment for Traffic-Bound Roads in West Virginia

Laying the dust on 142 miles of traffic-bound gravel, slag and stone highways in southern West Virginia was effectively accomplished by the State Road Commission last year by the application of three treatments of calcium chloride.

Spreading of the calcium chloride was done from a pneumatic-tired economical to keep the spreader attached to one truck and to use the other trucks for hauling the material.

Types of road treated included traffic-bound slag, limestone, Ohio River gravel and a fairly soft native sandstone gravel from local creeks. The treatments retained their effectiveness longest on the native gravel livery \$28.73, making the total cost of treatment \$30.65 per ton. The total average amount applied was 2.05 lb. per square yard, the first application being approximately 1 lb. per square yard, and the second and third applications about $\frac{1}{2}$ lb. per square yard each.

The treatments accomplished the desired results. Before the first appli-



THREE MEN on bed of truck keep spreader supplied with material. Width of application is 18 ft., or two 9-ft. applications.

spreader of the "agricultural drill" type attached to a 2-yd. dump truck. The material, in 100-lb. sacks, was unloaded from box cars at the shipping point and hauled by trucks to the spreader truck. Three men on the bed of the spreader truck kept the spreading machine full. It was found more

and shortest on the limestone and slag. Applications were made in May, July and September.

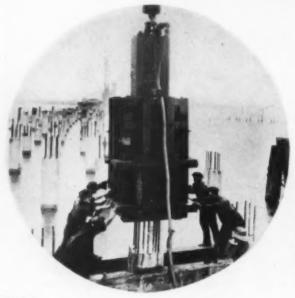
The amount of calcium chloride used on the 142 miles of road was 1,535 tons, which was applied at a cost of \$331.30 per mile. The cost of application per ton was \$1.92 and of de-

cation early in May, as a result of warm dry weather, great clouds of dust caused by traffic (600 to 1,200 vehicles per day) made living uncomfortable for the residents along the highways and vision difficult for the motorists. After the treatments no further difficulty was experienced.

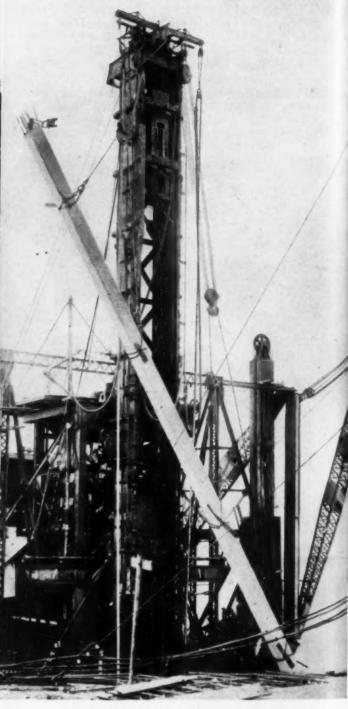
PILEDRIVING



ADJUSTABLE PIVOTED TELESCOPIC LEADS of the Hardaway Contracting Co., Columbus, Ga., drive plumb and batter piles in a trestle bent from one position of driver. King bolt on which leads are pivoted can be rolled along top beam. When outside batter pile is being driven, roller rests in seat in beam, and leads are held at bottom by pin dropped through yoke behind leads into built-up moon beam.



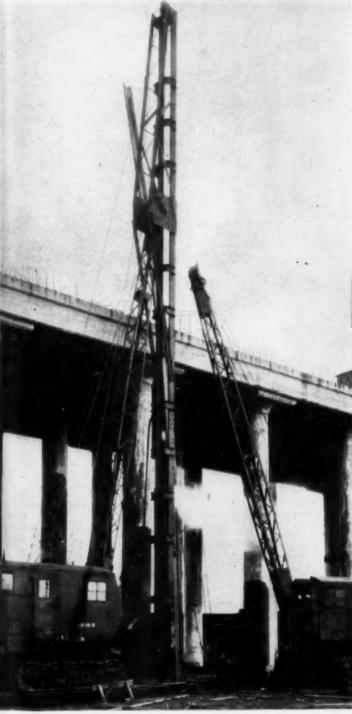
MATCHED
HOLES OF SPECIAL DRIVING
BLOCK (left)
used by Patrick
McGovern, Inc., fit
over projecting
bars. Rig transmits
blow from McKiernan-Terry steam
hammer directly to
butt of pile.



TALL STEEL MOVABLE LEADS on floating pile-driver put down precast concrete piles, 110 ft. long by 24 in. square, weighing 32 tons, in plumb and batter positions. The leader carriage carries machinery to move it fore and aft on rollers and to swivel the leads transversely for driving batter piles. The leads, 93½ ft. long from top of pile sheave to water line, rest on a pintle bearing on the upper transverse girder. Leads may be moved 9 ft. transversely. Z-bar track guides special 15-ton Union steam hammer.

CONS

DETAILS



EXTENDED LEADS supported on boom of Industrial crane handle long steel sheet piles for the Horton Construction Co. of Buffalo. A McKiernan-Terry hammer drives the piles to rock. The second crane picks up the piles and helps to place them in the leads.



PORTABLE BATTER PILEDRIVER, 40 ft. high, was designed by Doullut & Ewin, Inc., of New Orleans to drive concrete piles 45 ft. long. The steel frame rests on the railroad tracks, and the machine is skidded forward as the work progresses. An American locomotive crane moves the driver and places piles in the leads.

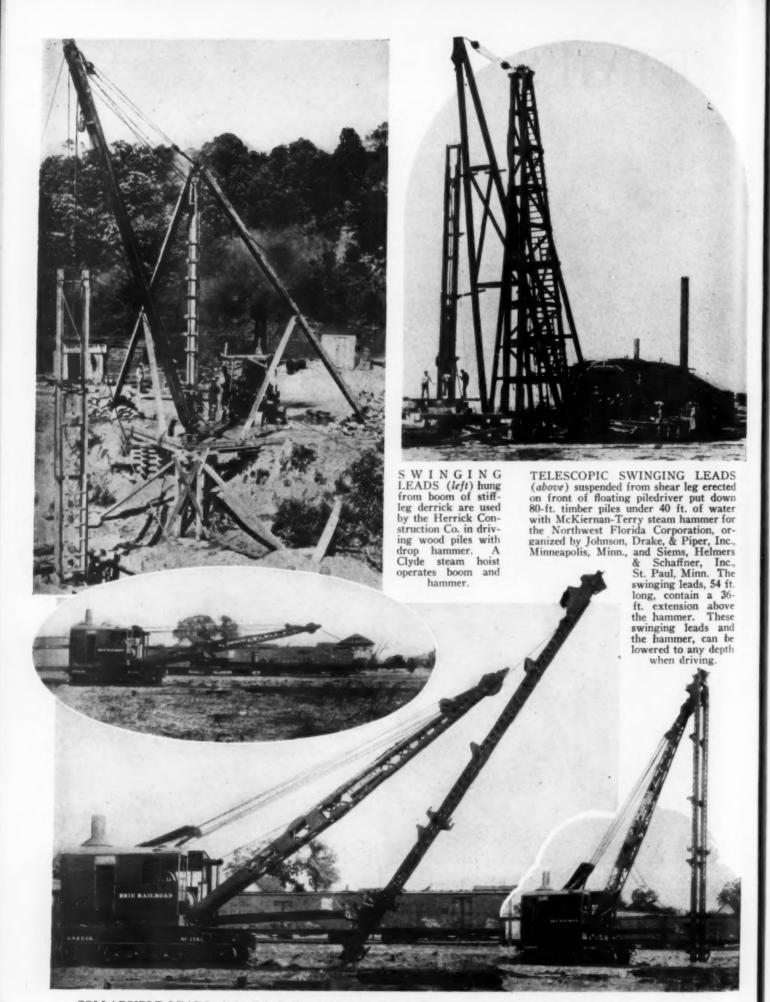


BATTER PILEDRIVER of the Foundation Co. is mounted on a carriage equipped with flanged wheels. Steam boiler operates hoist and hammer.

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COLLAPSIBLE LEADS of the Erie Railroad Co.'s American locomotive crane fold up before traveling. The operations of raising and lowering the leads are almost automatic. For driving batter piles, the leads are pinned to a semicircular guide, making a simple arrangement.

CON



SWINGING LEADS of common type are suspended from boom of P&H crawler crane by the Mead-Balch Construction Co., Indianapolis, Ind., to drive round piles with steam hammer.



WOOD LEADS, tied to boom of Byers half-circle ½-yd. crane, leave drums free to handle piles and operate the 3,000-lb. drop hammer. This outfit eliminates cost of large equipment on smaller jobs.

PILEDRIVING DETAILS

The photos herewith show only a few of the interesting rigs used to drive piles.

Isn't there one on your job that should appear in a forthcoming issue of Construction Methods?



MOVABLE LEADS, mounted on skids, enable a Universal truck crane of the Crane Service Co., New Orleans, La., to drive 50-ft. piles at greater than 100-ft. radius from one central set-up. Crane winches move the leads.



PENDULUM LEADS 100-ft. high, pin-mounted on main leads 80 ft. high, handle plumb and batter piles 82 to 120 ft. long for Foley Bros.

BAR JOISTS

Reduce Lost Time on Building to Work Together

following sequence without being delayed themselves, and without causing interference to their fellows:

1. Erecting structural steel.

Placing floor joists as the steel went up. Fracting noor joists as the steer well up.
 Installing floor lath and temperature reinforcing for the concrete slab as rapidly as joists were placed.
 Placing electrical conduit immediately after the installation of floor lath.

Pouring floor slabs.

Installing plumbing, heating, and ventilating equipment as soon as concrete had set.

Laying brick and tile in walls following floor construction.

8. Placing sash and glazing as walls went

out partitions with one or two courses of tile as soon as the floors were inclosed. 9. Setting interior door bucks and laying

10. Installing elevators.

11. Completing partitions on lower floors.

12. Applying ceiling lath.

The Lake Shore Hotel is a ten-story U-shaped building having an area of 20,400 sq.ft. on each floor. A basement and smaller sub-basement for



LAKE SHORE HOTEL, Cleveland, is a U-shaped, ten-story structure having 20,400 sq.ft. of area on each floor. The structural steel frame carries floors of bar joist construction and tile walls, the walls being covered by brick facing.

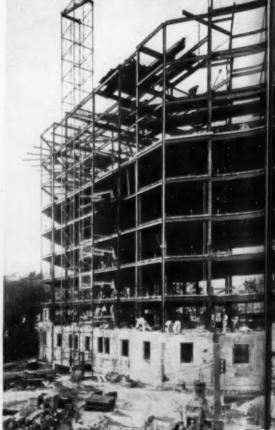
ACTORS of contractor's organization and equipment being equal, the materials entering into a building offer two possible ways of accelerating construction. The designer can choose materials which themselves can be assembled and molded quickly into the completed structure, or he can use materials which permit all construction operations to proceed simultaneously without interference or interruption. John Gill and Sons, Cleveland, builders of the Lake Shore Hotel in that city, ap-

parently scored in both respects, but particularly in the second, as the result of the architect's selecting welded bar joists to carry the concrete slab floors of the hotel. The Frank W. Bail Co., Cleveland, designed the building.

Use of bar joists permitted the contractor to co-ordinate the overlapping operations of his own men and of the subcontractors' mechanics in such a way as to make uninterrupted progress possible for all. Workmen carried on the individual operations in the



COURT of the hotel is carried over the basement extension by steel frame and bar joist construction. Substitution of this system for the concrete column and flat slab construction originally intended is reported to have saved \$10,000.



CONSTRUCTION OPERATIONS follow each other in a natural sequence which eliminates interferences and expedites the work. Structural steel, bar joists, floor lath,

FOR FLOORS

Job by Allowing Several Trades Without Interference

garage and service facilities have a total floor area of 37,000 sq.ft. The basement extends 80 ft. out from the front of the building under the court between the wings of the U.

er

Floor design called for bar joists carried on the beams of the structural steel frame. A 3-in. monolithic concrete slab was placed on \(^3\)-in. rib floor lath and was reinforced against temperature variation with \(^3\)-in. round bars placed diagonally to the joists on 18-in. centers.

The Forest City Structural Steel Co. supplied and erected the 1,500 tons of structural steel and the 380 tons of Massillon bar joists, as well as the floor lath. This contractor used three guy derricks to hoist and place the steel and joists. The first steel delivery to the job was made on Aug. 10, and erection was completed by Oct. 20. As a result of this progress, the builders were able to finish the structure 2 months ahead of schedule.

C. B. Crebbins and R. E. Bail,

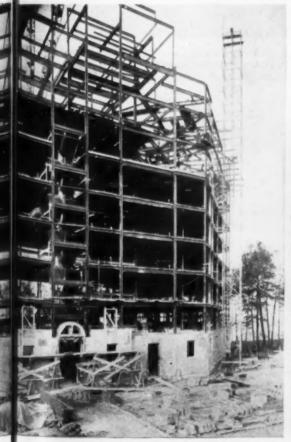


BAR JOISTS are installed as soon as the structural steel is erected. The next crew places the floor lath and the temperature reinforcing for the 3-in. concrete slab. Electrical workers follow closely upon floor lathers.

superintendents for the contractor and for the architect, respectively, made full use of the possibilities offered by bar joist construction for co-ordinating the operations of the trades.

Absence of formwork and of delays caused by waiting for concrete to set helped to expedite construction. The concrete crew poured the monolithic slab in large squares and floated the surface to a cement finish. A heavy bed of sawdust protected the concrete from operations above and retained the water necessary for curing.

Two elevators operating in tubular steel towers hoisted the materials. The brick masons started after six floors of steel had been placed and averaged three floors a week in erecting the walls of face brick backed up with tile. Materials were stored on appropriate floors as fast as the concrete set. The only overtime work on the building was for two weeks during which materials were moved in and stored.



electrical conduit, floor slab, and plumbing pipes are placed in order. Brick masons and sash and glazing men follow several floors below these operations



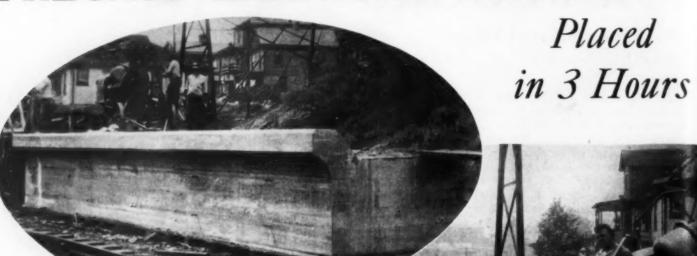
SAWDUST COVERING is spread over the concrete slab to protect it and to hold the water for curing. Electrical conduit is placed prior to pouring of concrete. As soon as the concrete sets, workmen start bringing in materials and storing them on the slab.

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PRECAST RAILROAD BRIDGE

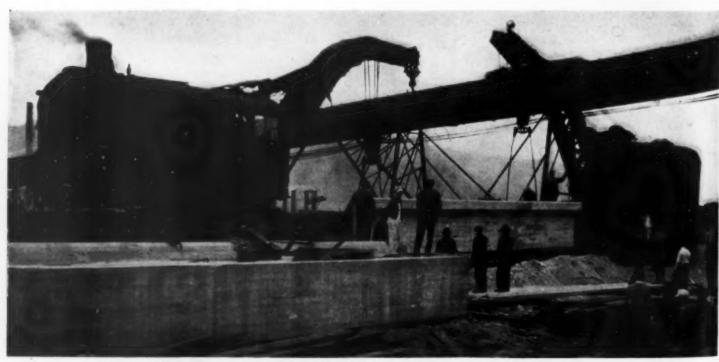


N REPLACING an old Pennsylvania Railroad bridge at Martin's Ferry, W. Va., the use of precast concrete slabs of high-early-strength concrete interrupted traffic for only three hours during construction and was so effective that S. E. Holland, division engineer in charge, is planning several similar projects.

The two slabs were 35 ft. long, 7 ft. 10 in. wide and 4 ft. thick and each weighed about 70 tons. In the 1:1.5:3.5 mix the water content was 6½ gal. per sack of standard Universal portland cement, giving a slump of 2½ in. Completed slabs were ready for service 4 days after casting.



SLAB REINFORCING consists of 1½-in. twisted bars 8 in. on centers both vertically and horizontally and ½-in. deformed vertical bars. (In oval) COMPLETED SLAB, with forms removed, ready for placing.



CRANES RAISE SLABS for bridge by means of 8-in. rings anchored in the concrete.

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POWER SCRAPER EXCAVATES 45,000 yd. of boulders and broken stone from rough bed rock of river bottom in 2½ months. Two men operate plant. An A-frame is used to pile the material.

POWER SCRAPER Digs Tailrace Saving COFFERDAM COST

HEN the engineers of the Byllesby Engineering and Management Corporation faced the necessity of excavating the boulders and broken rock below the new hydroelectric plant of the Northern States Power Co. near Chippewa Falls, Wis.,

to make a tailrace, they settled upon a power scraper as the most economical The Garst Manufacturing Co., Chicago, installed a 21-yd. scraper operated on 11-in. cable by a 100-hp. steam hoist. This outfit deepened the channel 10 ft. to a width of 125 to 150 ft., removing 45,000 cu.yd. of material at a cost approximating \$0.50 a yd., in $2\frac{1}{2}$ months.

As a matter of fact, the power scraper method was the only practical

one for the situation. To use a cofferdam and power excavators would have required shutting down the power plant and would have entailed an estimated cost of \$5 a yard. As the river was not navigable, the expense of bringing in dredges would have been

excessive; the character of the material prohibited the use of pumps.

Local conditions afforded but one position for the A-frame and hoist. Material had to be piled on a bank 15 ft. above water level at this location. The power house walls occupied most

of the opposite side of the tailrace and prevented the hoist's being placed there. A heavy tail bridle rope, stretched from two dead men on the opposite shore, held the tail block and allowed it to be moved easily.

easily.
W. T. Walker, general superintendent of construction, and W. H. MacArthur, resident superintendent of construction, were in charge for the Byllesby Engineering & Management Corp.



A 2½-YD. BUCKET operates on a 1¼-in. cable which has to be renewed every month. Some stones are too large for this bucket to handle.

Mountain Slopes Gouged By TIMOTHEO PENTEADO, Chief Engineer

for Brazil

Brazilian Federal Highway Comm., Rio de Janeiro, Brazil

Highway

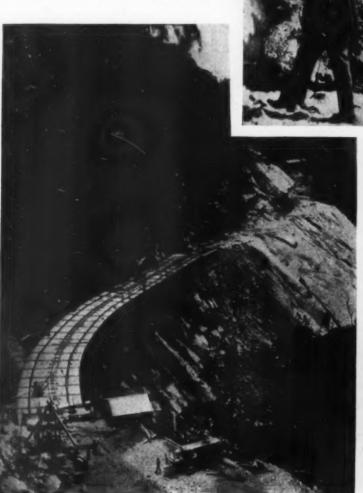
ARSHY lowlands and precipitous, rocky mountains presented serious difficulties to the builders of Brazil's 382-mile federal highway from Rio de Janeiro to Petripolis, in the interior. Although the mangrove swamps of the coastal region caused much worry to the engineers, because of the lack of suitable material for fill on 25 miles of the road, the greatest difficulties were encountered on the 12½-mile section through the Serra do Mar, where the highway climbs in a short distance to an elevation of 2,800 ft.

The rocky slopes of the mountains were so precipitous that drilling operations had to be undertaken from suspended platforms. Work was started simultaneously on all parts of the mountain section, and the builders faced a serious problem in transporting

workmen, air compressors, tools, pipe, and materials to the various points of activity. Ingersoll-Rand compressors supplied the air for the drills.

At one place, where a towering bluff blocked the right-of-way, the crews blasted a gallery in the face of the rock, so that the cliff now overhangs the highway. Numerous bridges and viaducts of reinforced concrete carry the road over narrow gorges and along the steep rock slopes. Much of the rock excavation, amounting to about 1,390,000 cu.yd. total, was used for building protective walls along the rocky bluffs.

To keep within the conditions established for the road, such as a maximum grade of 6 per cent and a minimum radius on curves of 164 ft... it was necessary to relocate a large portion of the old highway through the





VIADUCT of reinforced concrete under construction along the steep slope of a mountain side.

SUSPENDED PLATFORMS (top center) enable the workmen to attack the sheer face of the rock wall with their

GALLERY through an obstructing cliff is constructed with difficulty.

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mountains. In the lowland region, expense of construction was increased by the long overhaul for earthwork. Narrow-gage railway and light motor trucks were used on this section. The land was so low in places as to be affected by tide movements, and the embankment for the road was built 23 ft. or more high.

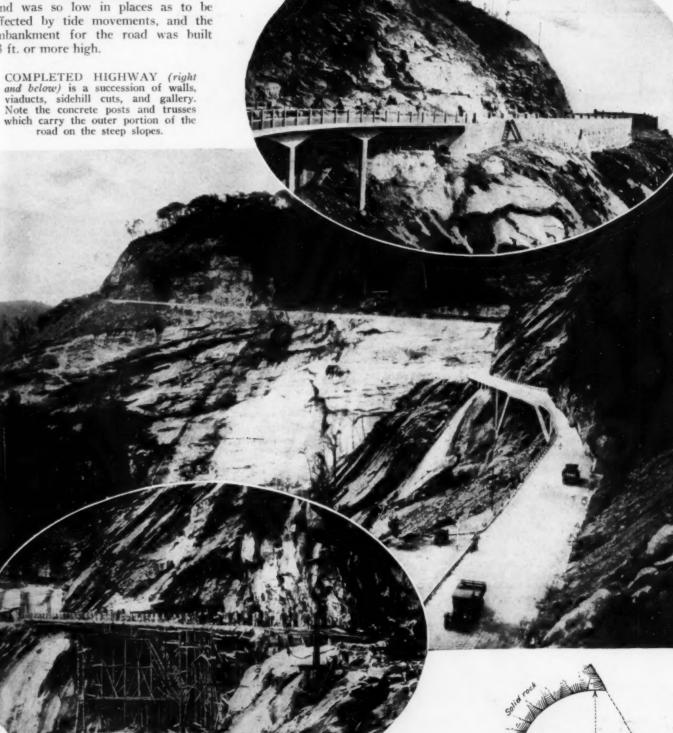
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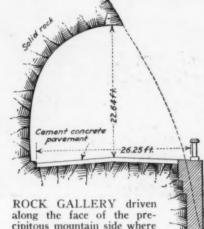
HODS



FALSEWORK supports forms for one of the viaducts. Gallery in solid rock is under construction at right.

Waterbound macadam, bituminous macadam, or gravel now form the surface of the highway for all but 2 miles which are paved with concrete. Reinforced concrete slab is to be placed on the rest of the road this year.

The highway was designed and constructed under the supervision of the Brazilian Federal Highway Commission.

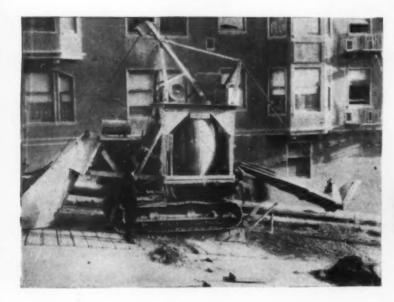


along the face of the pre-cipitous mountain side where conditions prohibited use of sidehill cut.

CONSTRUCTION METHODS-May, 1929

Getting Down to DETAILS

Close-up Shots of Job Methods and Equipment



ON STEEP GRADES (left) a paving mixer can't operate to best advantage. A Pacific Coast contractor solves the difficulty on one of his recent jobs by leveling up the paver with triangular-shaped blocks inserted under the front ends of the crawlers.

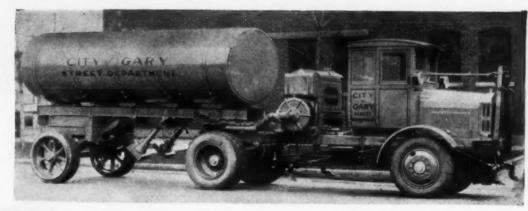


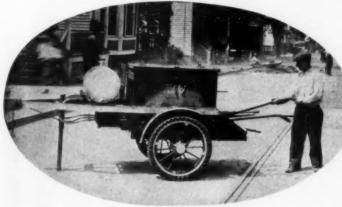


SKULL CRACKER, suspended from boom of a Thew locomotive crane, makes quick work of demolishing a board-walk pavilion of reinforced concrete at Atlantic City, N. J. The demolition work, handled by the Atlantic Construction Co., was necessary to clear the site in front of the huge new Convention Hall, a corner of which appears in the background of the picture. An article describing the construction of the Convention Hall will be found on pp. 34-37 of this issue.

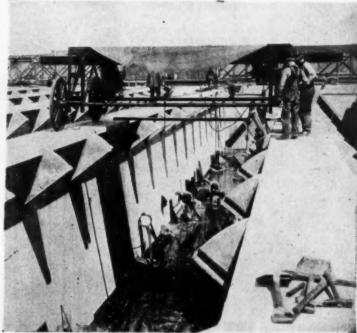
CITY'S "HANDY MAN" (right). This Four Wheel Drive unit at Gary, Ind., performs a variety of jobs for the Department of Streets: Flushes streets, oils earth roads, plows snow, sprays trees, cleans sewer manholes, unwaters flooded basements, hauls garbage, maintains roads, and does miscellaneous heavy-duty hauling. heavy-duty hauling.

Haven't YOU a picture of some interesting job detail on your work? Send it along to the Editor.

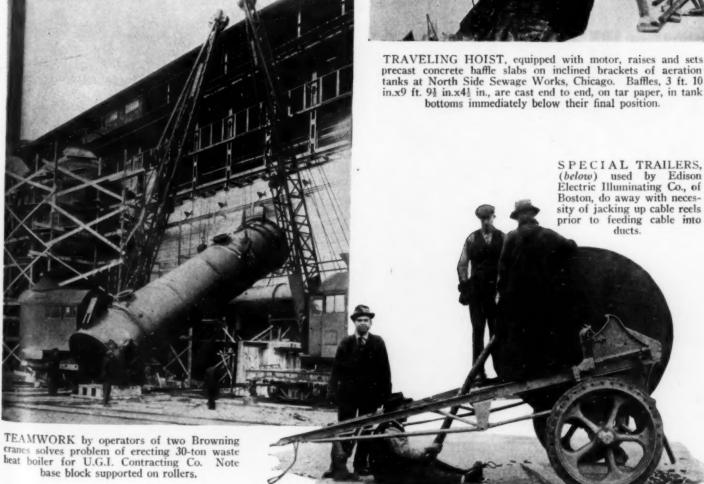




A TWO-PURPOSE OUTFIT. While heating asphalt for paving repairs by the McDonald Construction Co., of Flushing, N. Y., this Mohawk wheel-mounted rig also warms the spreading and finishing tools used on the work. Heating is done by oil burner.



TRAVELING HOIST, equipped with motor, raises and sets precast concrete baffle slabs on inclined brackets of aeration tanks at North Side Sewage Works, Chicago. Baffles, 3 ft. 10 in.x9 ft. 9½ in.x4½ in., are cast end to end, on tar paper, in tank



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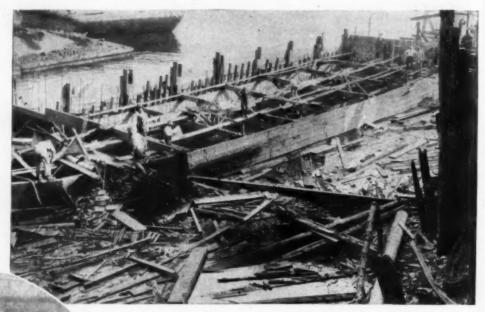
FLOATING PLANT

Concretes Bulkhead Wall for

PORTLAND SEWER

N CONSTRUCTING the concrete wall which forms the upper portion of a combination timber and concrete bulkhead along the west bank of the Willamette River, Portland, Ore., the contractor employed a plant and methods differing somewhat from usual practice. The design of the bulkhead and the construction of the subaqueous timber crib foundation were described in Construction Methods, October, 1928. The concrete wall which rests on this timber crib is 5,000 ft. long, 26 ft. high, 24 ft. wide at the base, and 5 ft. wide at the top. It and the intercepting sewer which it protects contain a total of 57,000 cu.yd. of concrete

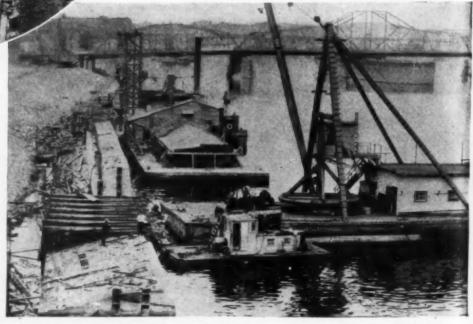
A floating plant mixed and placed the concrete in the wall. Concreting usually started at five o'clock in the afternoon and continued for 8 or 10



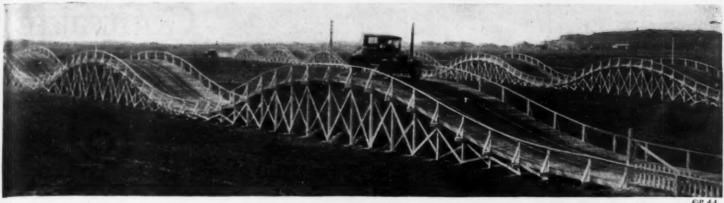
PUMPING PLANT under construction at river end of intercepting sewer will dispose of all municipal sewage during periods of high water.

FILL behind bulkhead wall is placed soon after concreting to allow settlement. A steam boiler supplied power to the various engines on the concrete barge and to the generating plant which produced electricity for night operation. The J. F. Shea Co., Portland, was the general contractor, and all operations were under the supervision of O. Laurgaard, city engineer.

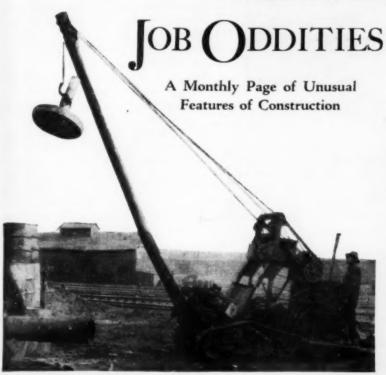
hours, leaving the daylight period for replenishing material supplies. method of handling the cement was the most unusual feature of the job. This material was received in bulk at a dock along the river where it was unloaded by power scraper and transferred through worm conveyors and storage bins to a long V-shaped hop-per on the cement barge. The hopper had a narrow flat bottom, 4 ft. wide, and sides sloping at 45 deg. with the deck. In unloading the barge, another power scraper pulled the cement from one end of the hopper into the boot of an elevator on the floating concrete plant. The elevator placed the cement in storage bins over the two mixers, from which it was drawn off to the weighing hopper through a 12-in. pipe.



FLOATING PLANT mixes and places all concrete for 5,000-ft. bulkhead wall. Barges deliver materials to the plant.



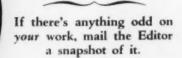
A BRIDGE DESIGNER'S NIGHTMARE might take this form. The structure, however, is a reality—a roller coaster for automobiles in Los Angeles, with dips and rises of from 5 to 10 ft.



DOWN, BUT NOT OUT! After this Barber-Greene ditcher had excavated 30 miles of trench an Alabama junk dealer gave it a new lease on life by equipping it with a boom. Thus converted into a crane the "ditcher" loads and unloads cars.



STRUCTURAL ATMOSPHERE (above) characterizes the design of this road-side "freezer" from which ice-cream cones are dispensed in Hollywood, Calif. From our point of view the chilly setting is effectively tempered by the presence of Esther Ralston, screen star. Nothing cold about that smile of hers!



A GIBRALTAR (left) among quarry blocks. Here's a man's size chunk of pink Deer Isle granite, broken out in a single 2,000-ton piece at the Stonington (Maine) quarry of the John L. Goss Corporation, of Boston.



SETTLEMENT of the upstream nose of the north pier resulted from scouring at the base. The drop of 3.3 ft. caused the stone arch rings resting on this end of the pier to fail.

THE College Avenue Bridge over Fall Creek, Indianapolis, Ind., was of a unique design which permitted replacement of a damaged portion of the structure without disturbance to the rest after partial settlement of one pier had caused the failure of several ribs in two of the stone arch spans. Each of the three arches was composed of fourteen stone

ribs which were offset on the piers and abutments to allow for the skew of these substructures. The photographs show the unusual features of the design.

Contractor For Damaged of Masonry A

The piers rested on wood piles. Dredging and floods over a period of 20 years had lowered the bed of the creek about 10 ft. and had undermined the upstream nose of the north pier. This end of the pier settled a total distance of 3.3 ft. in several months' time. Cracks appeared in the pier and in the arches, and the ribs on the upstream side of the bridge bulged out of line. Ring stones in these arch ribs were crushed at the haunches remote from the pier.

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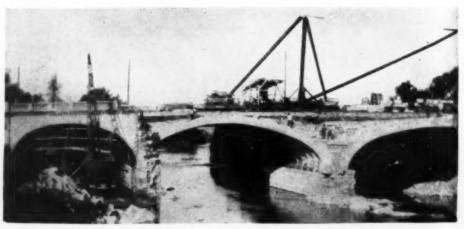
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The Edward F. Smith Company. Indianapolis, contracted to repair the structure and engaged the Mead-Balch Construction Company of the same city to perform the reconstruction work. To reach both of the arches which were partially to be replaced,



DEMOLITION of condemned sections was carried on by stiff-leg derrick erected over the pier which failed, and by a crawler crane in the creek.



DAMAGED PORTION of pier and arch spans was removed.



STONE RIPRAP laid level for a distance of 8 ft. from the face now protects piers from scour.

Replaces Portion Arch Bridge

the contractor erected a stiff-leg derrick on the sound portion of the bridge over the pier which had failed. A gasoline crane in the creek on the upstream side of the bridge gave some aid in the demolition of the condemned ribs.

By letting a 2,300-lb. drop hammer fall on the keystone and haunches, the wrecking crew knocked out the two exterior ribs of the center arch. It then was an easy matter to remove the two outside ribs of the north span. Four more ribs were taken out of each span by blasting and using the drop-hammer.

To assure a firm bearing for the new pier section, 71 wood piles from 16 to 33 ft. long were driven with a steam hammer, and the base of the pier was placed 14 ft. below low water. The rebuilt portion is concrete faced with stone. The upstream nose of the south pier, extending beyond the arches, was rebuilt in the same way on a new foundation of 28 piles. Stone riprap laid level for a distance



DROP HAMMER and dynamite were used to knock out the ribs. Note how ribs are offset on pier to allow for skew. Ribs run parallel with center line of roadway.

of 8 ft. from the face of the two piers gives further protection against scouring

A. ½-yd. paving mixer prepared the concrete for the arches, and the derrick placed it with a bottom dump bucket. This combination completed the 162 yd. of concrete construction on the

center span in $9\frac{1}{2}$ hours. The fill was made with gravel, stone, and sand, washed in, and the spandrels of the arches were faced with stone.

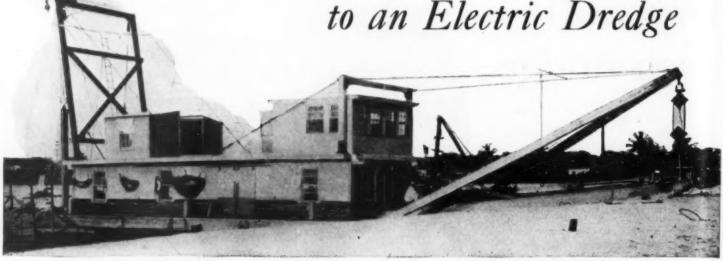
G. R. Harr supervised operations for the Edward F. Smith Co., and Vester McGee was in charge for the Mead-Balch Construction Co.



ERECTING FORMS for concrete arches to take place of six ribs removed from each span. True arch design was modified to preserve lines of masonry structure.

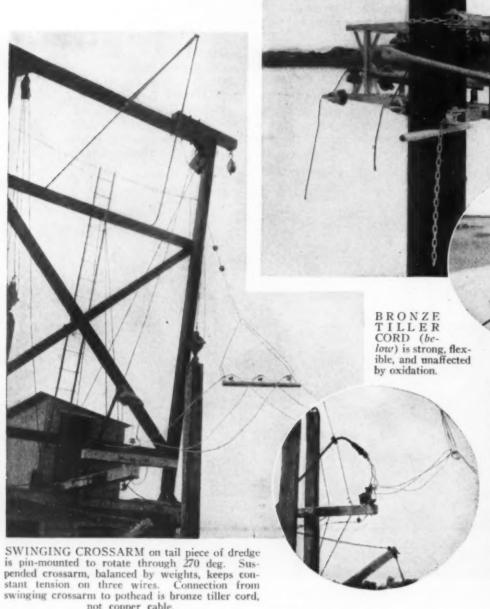
CARRYING POWER

to an Electric Dredge



ELECTRIC DREDGE of the West Palm Beach (Fla.) Water Co. operates over a wide area in excavating reservoirs and canals. When carrying on these operations, the high tension (4,160 v.) power line must be constantly extended on shore to keep up with the dredge. From shore to dredge the

line is carried by vertical poles mounted on



PORTABLE DISCONNECTING SWITCH, made by Captain Charles Meyers from material in water-works shop, is easy to erect and operate. Two disconnecting switches are used in carrying line ahead.
Workmen throw out main switch at waterworks and disconnect the line again at portable switch nearest plant. They then remove
second switch from its position on a pole,
transferring wires to insulators on crossarm, and move switch to new pole where line conand move switch to new pole where line connections are made on ground before switch is lifted by rope and pulley and fastened to pole with chain-and-lever clamps. Switch is operated by lever which controls three single-throw disconnecting switches. To open or close switch in elevated position, man on ground inserts hook at end of a long rod into hole in this lever. Strain insulators made from vertical insulators by pourors made from vertical insulators by pour-ing babbitt between insulator and pin.

Page 58

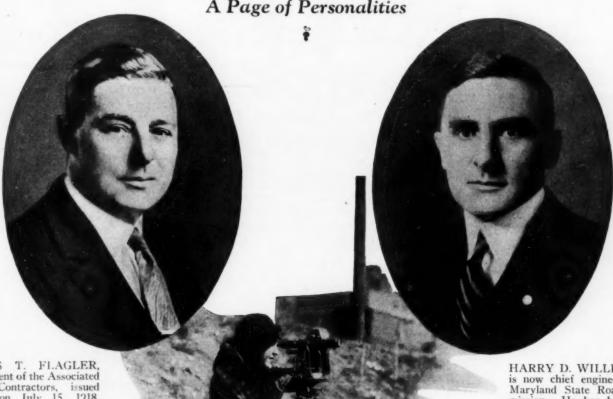
not copper cable.

May, 1929-CONSTRUCTION METHODS

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Present and accounted For -

A Page of Personalities



THOMAS T. FLAGLER, new president of the Associated General Contractors, issued the call on July 15, 1918, which brought together a rumber of prominent general con-tractors at Atlantic City and led to the formation of the association at Chicago on Nov. 20, that year. He is president of the Flagler Co., Atlanta, HARRY D. WILLIAR, JR., is now chief engineer of the Maryland State Roads Commission. He has been associated with the state roads commission for about thirteen to the state of years, during which time he has filled various positions, the last previous to his present ap-pointment being that of as-sistant chief engineer.



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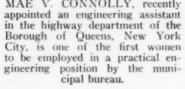
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FREDERIC A. REIMER, who will be installed as president of the American Road Builders' Association on May 3, has been a member since 1911 and has served for a number of years on the executive committee. He is a consulting engineer with his office in East Orange, N. J.





LESLIE R. AMES has resigned as state highway engineer and acting highway commissioner of North Carolina to become state highway engineer of Louisiana. He will supervise the state's hard-surfacing program, which starts with an initial expenditure of \$45,000,000.

NEW EQUIPMENT ON THE JOB

Two-in-One-Material Tower

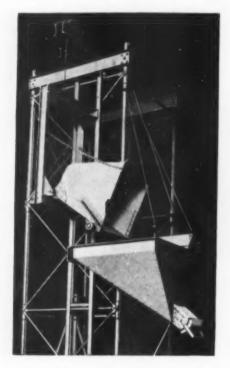
A new tubular tower of the Lakewood Engineering Co., Cleveland, Ohio, does double duty in handling concrete and materials at the same to lubricate two power shovels, three pavers, four tractors, five graders or five trucks with one filling, thus shortening considerably the daily greasing periods.

Eight Wheel Drive for Trucks

The Browning-Christie eight-wheel drive of the Browning Crane Co., Cleveland, Ohio, can be attached to any heavy-duty truck to give it dual utility: truck speed and crawler power. To transform the eight drive wheels into two crawlers, crawler tread belts are placed around the front and rear

Airplane Hangar Doors

Hangar doors built by Truscon Steel Co., Youngstown, Ohio, move on roller-bearing trucks running in tracks Rails at the top guide the doors. One



time. The concrete bucket travels in independent guides on outside of tower and leaves the interior clear for the cage.

Portable Centrifugal Pump

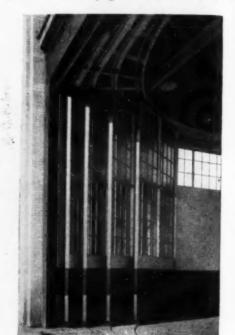
pairs of drive wheels. These treads can be attached and removed quickly when it is necessary to use them in

traversing extremely soft ground.

The Jaeger Machine Co., Columbus, Ohio, has expanded its line to include pumps. A 200-lb. centrifugal pump



mounted on a two-wheel truck frame and driven by a 2-hp. four-cycle gasoline engine equipped with a foot starter has a capacity of 155 g.p.m. against a 10-ft. total head and of 18.3 g.p.m. against a 50-ft. head. It can pump 25 per cent solid matter. Tee coupling, globe valve, and funnel facilitate priming.



man easily moves 7-ton leaves. Besides the round-the-corner type shown, the company makes straight slide doors.

One-Man Grease Pump

The Dot Lubricating Equipment Co., Cambridge, Mass., has introduced a 5-lb. grease pump designed for one-



man operation and equipped with Alemite, Zerk, and Dot nozzles. The pump develops 7,500-lb. pressure without the use of a booster nozzle and with little effort on the part of the operator. It holds enough grease

Rugged Dump Body

Mack Trucks, Inc., New York City, announces particularly rugged standard dump bodies built of No. 7 gage sheet steel, tapered 4 in. from front to rear to insure rapid emptying, and



reinforced with numerous underbody cross-members to prevent floor waves and distortion. High headboard and tailgate facilitate use of standard sideboards.

May, 1929—CONSTRUCTION METHODS

CONS

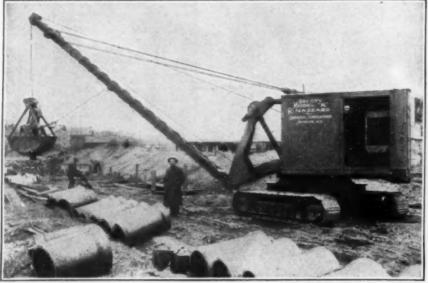


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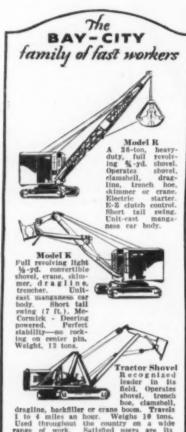
DS







Why is this contractor so happy?



Because he is making money on a sewer job by using one of a "Family of fast workers" the Bay City Model "R," full-revolving, convertible shovel (3/4-yd.).

The machine is being used as a combination trench hoe and crane. In this particular installation, the crane boom is attached to the mast extension which is part of the trench hoe attachment. The boom foot is made so that it can be attached to the mast extension to save time in changing attachments.

Model "R" is a heavy-duty machine of great power and stability. It has long, heavy crawlers and a unit-cost manganese car body and revolving table. Lifts 10 tons at 12 ft. radius.

For complete specifications write for Catalog R-2.

BAY CITY SHOVELS, Inc.

formerly Bay City Dredge Works

New York Office— 302 Broadway

BAY CITY, MICH.

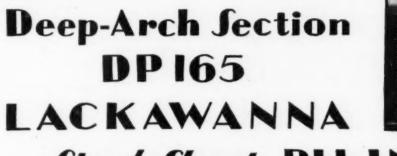


FULL OR PART CIRCLE - SHOVELS - CRANES - EXCAVATORS

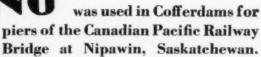
At Nipawin, Saskatchewan

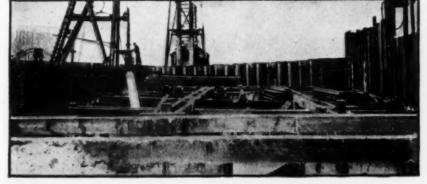


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There are other Lackawanna Piling Sections
—Deep-Arch, Arched-Web and StraightWeb—to meet your particular requirements.

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What's Mine is My Own

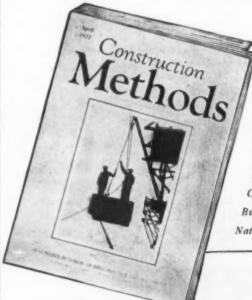
I do with it as I please—when I please—and how I please. I don't have to borrow what's mine—nor must I return it. I share it if I wish—but first and last, it's mine—for my own use.

My copy of Construction Methods comes to me regularly each month. It is the field engineer's most valuable means of keeping in touch with the new developments of modern civil engineering and construction. I need it—and I wouldn't be without it. Nor do I want to read it after others have torn out the most interesting articles for their own use. I want the news complete, and I want it while it's new.

When pictures and items are cut or missing—when you see each issue two weeks late, or not at all—when others have used *Construction Methods'* ideas long before you read about them, you are not getting full value, or the help to which you are entitled through this paper.

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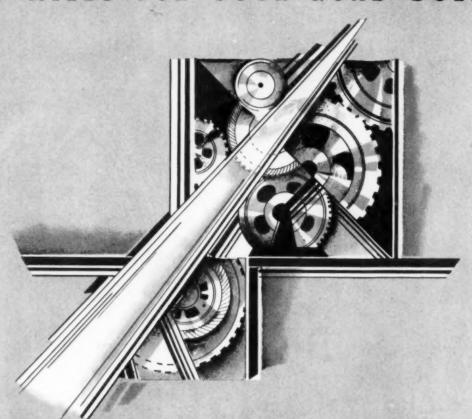
Send me my own copy of Construction Methods each month for the next two years. Here's my dollar bill—sent at your risk.

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Modern road building is a machine operation

It is true that modern road building is a series of machine operations. Road machinery has made it possible to double the mileage of road building without increasing the necessary investment, and at greatly reduced operating costs!

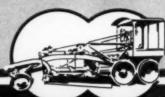
But back of all these "nuts and bolts," important as they are, lies the real truth of what is responsible for this tremendous progress. Makers of road building

equipment have for years been forging better and more efficient tools for road builders in the form of time-and-laborsaving machines.

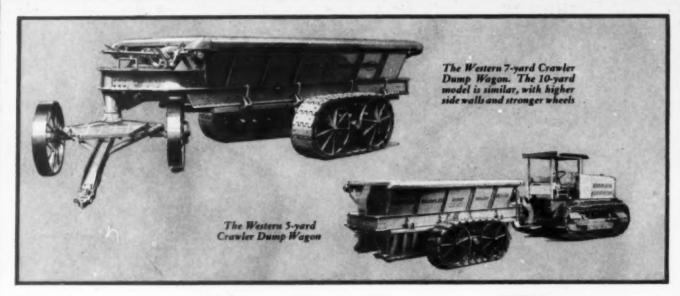
Future progress depends upon the better use of present equipment and the development of new and improved methods. Road machinery design will always keep pace with the needs of highway engineers and contractors.

Austin-Western ROAD MACHINERY

THE NEW



DUAL DRIVE



Western Crawler Dump Wagons

take the "grief" out of the hardest earth handling jobs



WESTERN CRAWLER WAGON loading with an elevating grader—the cheapest known method of moving dirt.
Unsurpassed for street excavations—levee or railroad embankment building.



THE AUSTIN CONTRACTOR'S SPECIAL ELEVAT-ING GRADER with or without Power Take-Off provides maximum strength, capacity and durability for modern earth moving requirements.



THE WESTERN LEVEE SPECIAL ELEVATING GRADER with engine-driven belt has a greatly increased capacity. Other features are: a new elevator, tongue and re-designed frame.

These crawler wagons with Athey Truss Wheels will go, heavily loaded, wherever a tractor can lead. The 7 and 10 yard sizes are designed to operate behind the most powerful tractors. With their huge loads equal to many ordinary dump wagons carried almost entirely on the rear crawlers—they are the most effective means yet devised for keeping down earth handling costs.

get i

Where the most powerful tractors are not available, there is the 5-yard Western Crawler Wagon with all the features of the larger models except the front wheels. In the 5-yard, the entire load is carried and balanced on the Athey Truss Wheels.

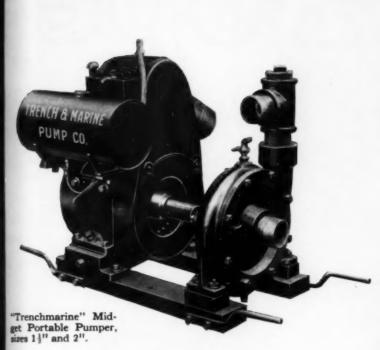
These wagons are sturdily built to stand loading by steam shovel or elevating grader.

THE AUSTIN-WESTERN ROAD MACHINERY CO.

400 North Michigan Avenue, CHICAGO, ILLINOIS-Branches in principal cities

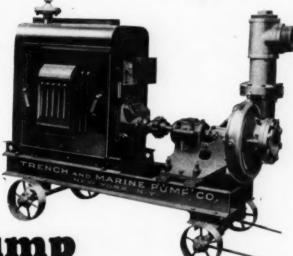
Leaning Wheel Graders, Straight Wheel Graders, Motor Graders, Elevating Graders, Crawler Dump Wagons, Scarifiers, Rock Crushers, Portable Conveyors, Rollers, Motor Sweepers, Sprinklers, Road Oilers, Hot Patch Portable Asphalt Plants, Plows and Scrapers

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"Trenchmarine" Diaphragm

Valve Lift and Force Pump, single and double models—sizes 3" and 4".



"Trenchmarine" Heavy Duty Centrifugal Pump—sizes 2½" to 10", inclusive.

Pumps That Pump

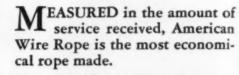
There is a "Trenchmarine" pump for every purpose-priced reasonably-and built oversize for long hard service. Ask your supply house for information concerning "Trenchmarine" Diaphragm and Centrifugal pumping outfits.

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You should get Wire Rope on the basis of service. A rope like American Wire Rope will give you reliable service over a long period of time because it is superior rope.

Consult nearest office. Our engineers will select the right rope for your needs.

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No foot valve needed with the Homelite one-hand-portable Self Priming centrifugal pump. A bucket of water fills the pump . . . and good-bye priming.

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Gets volume where there is volume . . . up to 6,000 gallons per hour.

Gets the seepage . . . 1 gallon per hour if that's all there is. Doesn't have to be shut

off when the hole is temporarily dry . . . air cooled, built-in Homelite gasoline engine keeps going. Weighs only 75 pounds. Pumps anything that passes the Homelite strainer. Husky, durable, proven in service all over the world.

Write for address of distributor who will demonstrate on your job.

HOMELITE CORPORATION

75 Riverdale Avenue, Port Chester, N. Y.





For the Full, Quick Crowd of a One-Yard Shovel

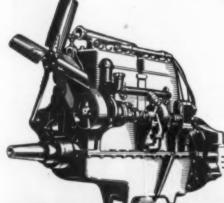
FOR a fast start of the swing... and a speedy return to digging position... for more and extra power, the Orton Model G is equipped with a Hercules Heavy-Duty Engine.

Hercules Engines are staunch and sturdy workers—built to outlast and outdo ordinary power equipment. But if servicing is necessary, the Hercules policy is definite. It is best reflected by the following quotation from the Orton Crane & Shovel Company—

"We are particularly pleased with the practical application of the Hercules theory that they are really responsible to our customers for their engines."

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West Coast Branch : Los Angeles, Cal.



HERCULES ENGINES

Roebling

"Blue Center" Steel Wire Rope

buyers where safety and service are held supreme.

Catalog A-545

John A. Roebling's Sons Company,

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Taking a 11/2 yd. bite with a Model D Scraper*

With a train of four Baker Maney Model D Scrapers you can load and haul 6 yards of dirt to the dump every trip. The Baker Maney Train method is the accepted earth moving outfit for hauls under 1000

Contractors and road officials are adopting Baker Maneys because of their large capacity, easy operation with few men, short turning and big yardages. The "original self-loading scrapers" will simplify your job and reduce your earth moving costs.

*Also made in 3/4 and 1 yd. capacities.

THE BAKER MFG. CO.,

568 Stanford Ave.

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EQUIPMENT FOR EARTH MOVING AND ROAD MAINTENANCE

Send for

Baker Maney Scrapers Baker Rotary Scrapers

Baker Road Maintainers Baker Bulldozers

Larger Capacity

Four Wide Wheels

Full Turn on 20-foot Fill

Stronger Than Ever

Big Daily Yardage

2 to 3 Men "Gang"

Smoother Grades





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SPEEDY DURABLE



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THE NEW UNIVERSAL GRAVEL CAR UNLOADER

Operates without ANY pit

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CAR UNLOADER AND KING CONVEYOR FOR UNLOADING CAR IN 45 MINUTES

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Send catalog of Northern Conveyor, and Car Unloaders.

LIDIN PILE DRIVER ARC WELDING has scored another triumph. It has given the construction industry an allwelded pile driver that is lighter yet stronger; more rigid; more portable—a structure that can be operated the year around without the expenditure of one cent for the maintenance of loose joints. This pile driver is one of four made by the Mississippi Valley Structural Steel Company of Melrose Park, Ill., for the Walsh & Masterson Company of Chicago. Night and day, in the Chicago Loop, it pounds away-subjecting itself to terrific vibration-yet to-day, after nine months of service, it is as rigid as the day it was made. And, again, General Electric arc-welding equipment was used to mark another milestone in the progress of arc welding. This pile driver is 81 feet high and operates a steam hammer weighing 10,300 pounds. At no sacrifice of strength, the manufacturer showed a 15% saving in material, which greatly increased the portability of the structure. G-E welding electrodes, when with G-E are welders, e strong, smooth welds

530-5

GENERAL ELECTRIC

THE BETTER YOUR PRODUCT



-with UNION Hammers

You see here one of two size 2 Union Hammers used by a Denver, Colorado, contractor for driving 31,200 feet or about 6 miles, of actual penetration of steel sheeting, for the Mountain States Telephone Building.

The driving was through very hard, dry, coarse gravel with numerous boulders and some hard shale rock.

It was a tough pile driving job, but was done with satisfaction and dispatch.

Union Hammers are made in 10 sizes—to drive and pull the heaviest piles or lightest sheeting. The surest way to beat down costs is to "drive with Union Hammers."

Send for new 124-page Catalog—"Pile Driving Machinery."

Union Iron Works

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GOVERNMENT FIELD WORK Proves Efficiency of SILICATE OF SODA CURING*



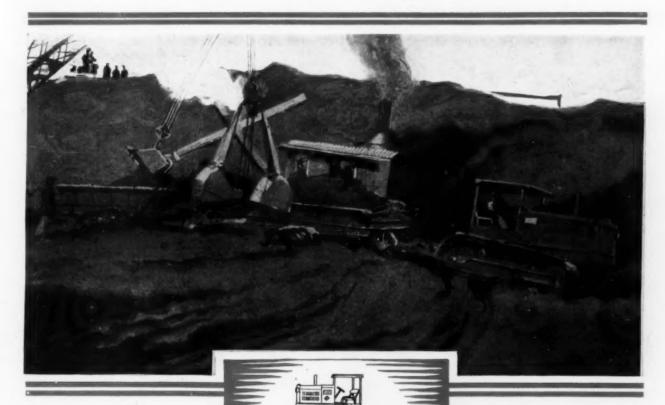
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GRASSELLI GRADE
A Standard Held High for 90 Years

Balance Counts 100%



MHE man who swings a pick knows that balance counts. The mighty elephant that unconsciously bends its bulk and strength forward to pull a heavy load also applies nature's laws of balance through proper distribution of weight.

And in a tractor balance is even more important. In the design of the Allis-Chalmers-Monarch the weight of the tractor has been made to fall well ahead on the tracks. Well ahead, in order that when the Monarch lends its might to a job its whole weight as well as

all of its power is pulling with full efficiency.

Yet, this is just one of the many features now provided on this great tractor. The Pur-O-Lator . . . the air cleaner the master clutch and steering clutches operating

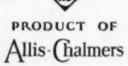
with low pressure per square inch on the surface . . . all these things and many others are furnished as part of the Allis-Chalmers-Monarch, without extra charge. They cost more to provide - but they are worth more, resulting in greater owner satisfaction.

ALLIS . CHALMERS MANUFACTURING CO.



Milwaukee, Wisconsin









This kind of Job is an Everyday Job for a Schramm

THIS Schramm Compressor was employed in nearly every phase of erecting the 100,000 gallon tank at the new Ford plant at Chester, Pa.

The combination with an engine, compressor and hoist was used for hauling steel plates and girders into place and then furnishing the air for operating the riveters.

The versatility of a Schramm is comparable with the dependability. Not only on such jobs as this — but throughout the industries — Schramm compressors are showing themselves superior.

You can get a Schramm with 13/4 cu.ft. to 360 cu.ft. displacement—and in many types.

Representatives in principal cities.

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THERE'S ACTION

EROI FIGIRES WORK

3 to 170 HORSE POWER



THERE'S snap and life—action always-where Le Roi Engines are operating. They furnish the spark and set the pace-a pace that's partial to contractors' profits!

All Le Roi Engines are chucked full of pep. And because of their "liberal" ratings, they furnish surplus power, smoother power and more economical power.

Know the Le Roi by its field performance-it is an engine of unusual merit.



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Good Machinery ...

makes
work a
pleasure...
profits roll
in...



"Built Like A Screw Jack"





THE WARCO SCREW LIFT—

SCREW LIFI—
Spinning the freely turning wheels in the cab, operates the screw through the circle controls, and easily raises and lowers the grader blade. The screw lift mechanism is standard equipment on WARCO rear control graders.

WARCO PRODUCTS

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ACCEPT NO SUBSTITUTE

Sterling

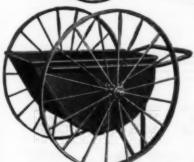
-there is no equal-quality-servicelong life or sturdiness. Don't accept a substitute. Buy by name next time!











No. 6—the strongest built corf on the market. Full capacity body, no axle inside. Capacity 6 cu.ft. or 1200 lbs. Perfect balance and easiest wheeling. 42-in. wheels.

The above is but a few of the many, many Sterling types—write for complete catalog. Buy by Sterling name—leading hardware and equipment dealers have them or they can get them quickly from

our complete stock warehouses at Chicago, New York, Philadelphia, Pittsburgh, Cleveland, Detroit, St. Louis.

STERLING WHEEL RAPPOUT COMPANY
Milwaukee Wisconsin



DIETZ NO. 2 D-LITE THE STANDARD COLD BLAST SHORT GLOBE LANTERN

Ce Best Seller

LL points considered—Original Cost—Operating Cost—Illuminating Power—Adaptability and Dependability—Dietz Lanterns are UNEQUALLED for ECONOMY and SERV-ICE as roadside warning lights.



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Use

The lantern illustrated is Dietz No. 2 D-LITE, the most popular large lantern of cold blast, short globe type. It sheds more light than smaller Dietz Lanterns of the same style, due to the larger wick employed.

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of Competition	Construction	Grade I.P.S
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ype of Equipment	preglim digging in com-	
Rope Used As (Give f	Signed. Signed. Signed. Signed. Signed. Signed. Signed. Showing R. Sho	Sheave Groove and
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Submit Diagr	amatical Shotch On Memorer Standard	

REFORMED WIRE ROPE



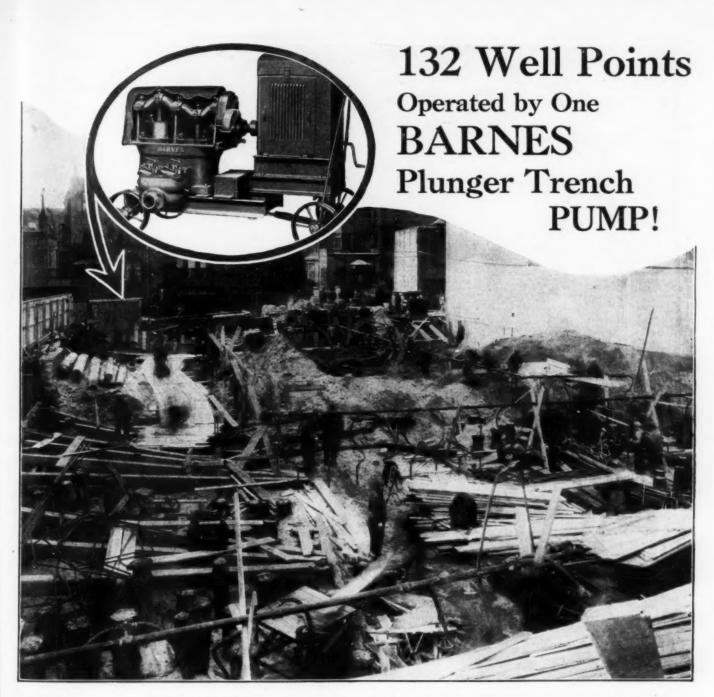


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PROOF of the dependability of the Barnes Plunger Trench Pump is shown by the performance of a model L-308-A Plunger Trench Pump operated by the Nelson Building Construction Company, Chicago.

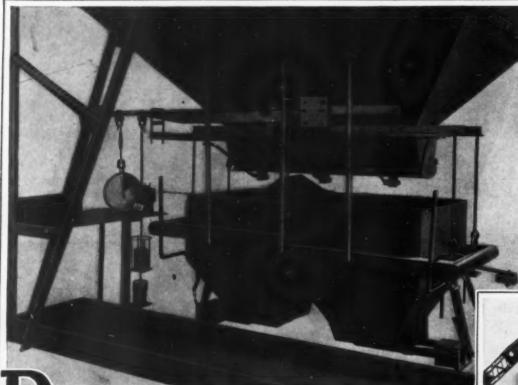
Pumping steadily day and night for 24 days, and at times handling 132 points, this sturdy Barnes kept the excavation illustrated above dry at all times. There was plenty of water to handle as the job, located on Lake Shore Drive, Chicago, is right on the Shore of Lake Michigan. The area of the job was over 10,000 square feet, the footings 12 feet below grade, and the points about 9 feet below lake level.

It is significant of Barnes quality that this pump has been in steady operation for the Nelson Building Construction Company since April, 1927. During this period there has never been a breakdown or new part furnished for this pump.

Steady, dependable operation is built into all Barnes Pumps. Let us tell you more about them. Mail the coupon below today.

The BARNES MANUFACTURING CO. Mansfield, Ohio

Please Pumps		ei lo	r	d	mev	e vs	c	er	m	p	le	te	Re	i	ni V	loat	ri	m:	a!	ii	n	8	al	10	11	t	E	Ba	rı	16	265	1	P	11	111	K	621	T	re	er	e
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While normally equipped with a movable weight type scale, the Butler Weighing Batcher may be furnished with a separate scale beam and movable poise for each material to be weighed. Where desired, a full-capacity, dial-type scale can be furnished.

Butler weighing batcher with All-Steel Scale

THE New Butler Weighing Batcher is simple in construction and easy to operate.

It has fewer working parts than other weighing batchers and is most easily handled in shipping for it ships completely assembled and may be attached to any bin — wood, concrete or steel.

The scale is All-Steel and is arranged to weigh one, two or more aggregates with the same mechanism. A trigger weight control puts weights for each material in position as needed. A simple tell-tale dial shows overweight or underweight. The scale is equipped with an oil dash-pot to regulate sensitiveness. Direct operated radial gates and counterweighted, automatic opening and closing discharge gates, provide instant and positive control.

Study the advantages of this new Patcher before you purchase equipment for this season's operations.

BUTLER BIN COMPANY, Waukesha, Wis.

Representatives in



Fifty Principal Cities

BUTLER Steel BINS











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Build with Speed-Build with Steel?



STRUCTURAL steel is not only the strongest, safest and most thoroughly reliable of all building materials . . . it has the great added advantage of providing the most rapid means of construction. Nowadays, more than ever, time means

money. The sooner a structure is finished the quicker it begins to pay dividends—delays in erection mean more interest charges and lost rentals.

Steel saves time because it comes to the job ready to go into place—immediately. All its characteristics

are known. It can be used anywhere with complete confidence. Wherever construction calls for speed—and where doesn't it?—you see steel serving with the utmost expedition. Steel construction is the most efficient—most modern—type of construction for every kind of building from skyscraper to dwelling.

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The co-operative non-profit service organization of the structural steel industry of the United States and Canada. Correspondence is invited. 200 Madison Avenue, New York City. District offices in New York, Worcester, Philadelphia, Birmingham, Cleveland, Chicago, Milwaukee, St. Louis, Topeka, Dallas and San Francisco. The Institute publishes twelve booklets,

STEEL

INSURES STRENGTH

AND SECURITY

one on practically every type of steel structure, and provides also in one volume, "The Standard Specification for Structural Steel for Buildings," "The Standard Specification for Fire-proofing Structural Steel Buildings," and "The Code of Standard Practice." Any or all of these may be had without charge, simply by addressing the Institute at any of its offices.

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It's the air "actually delivered" by a compressor that runs your tools and not the "rating," "capacity" or "piston displacement." Air "actually delivered" is the most important feature in buying compressors.

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HERE is your protection against twisted—strained—stretched and broken grader frames. The front end of the Stockland frame is mounted on a rocker plate allowing the front trucks to rock from side to side.

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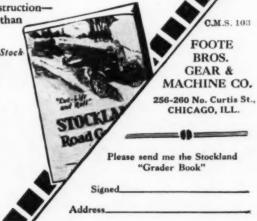
AND this is only one of the many features of Stockland Design superiority. Others are: Cut, Lift, Roll, Blade—Low Center of Gravity—Balanced Blade Location—
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Send for this book with all the Stock land superior features.

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Chain with the Extra Muscle

There is an extra flash of reinforcing material on every link of "Inswell" Chain-an extra muscle of steel that strengthens the weld.

> This means a chain with a weld as strong as the stock. And for your protection all "Inswell" Chain is branded with the initials "C-M."

> > Order "Inswell" for your next construction job.

COLUMBUS-McKINNON CHAIN COMPANY

General Sales Office: Tonawanda, N. Y.

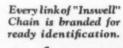
Plants:

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The "Inswell" link is 25% stronger at the weld.



"INSWELL" ELECTRIC WELD. CHAIN



\$20,136 EARNED IN 8 MONTHS

THIS excavating and steel erecting job is typical of those done by the 3 Universal Cranes of an Ohio Crane Service Company in earning\$20,136 in the last 8 months of 1928.

In doing so they did 87 jobs, some long ones, some only a few hours—and travelled a total of 3550 miles in serving an area covered by a 100 mile radius.

In every locality there are hundreds of jobs of all types where time is to be saved and money is to be made by use of proper mechanical equipment. The Universal Crane supplies just the all-purpose flexibility needed for such jobs. Its motor truck mounting furnishes just the speedy cruising ability required to reach such jobs, at practically no moving costs in time and money. Universal daily earnings run \$50 to \$100 a day per machine.

If an additional \$10,000 to \$20,000 per year interests you, write for the explanatory details today. Universals are equally profitable on bigger jobs and operations, as evidenced by 25 New York Subway contractors who own 48 Universals used to cut costs and speed up operations. Ask for Bulletin 36.

THE UNIVERSAL CRANE COMPANY



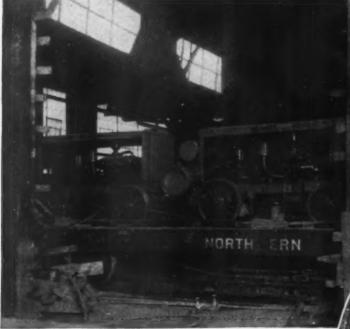
The UNIVERSAL-35 Center Drive Crawler Mounted

The 2 speed Center Drive Crawler outmanouvers them all. The Uni-versal superstructure outperforms them all. The ½ yard Center Drive Shovel boom digs and dumps higher.



IODS

Air Power Sinks Caissons in



Cramped Quarters

At left: The Two Sullivan 220-ft. Vibrationless Portable Compressors which operated the air jets. Center: Looking down one of the caissons. Note pipe hammer for driving the steel tubes.

Sullivan Compressors run 24 Hours Daily

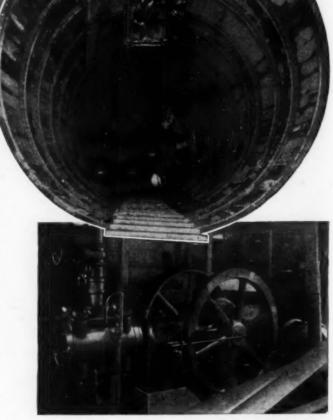
Caissons for the New Ambassador Bridge at Detroit had to be sunk from the interior of the Pere Marquette roundhouse. But the H. H. Esselstyn Company, by a clever application of compressed air, solved the difficulty of cramped conditions.

Steel tubes, 18 inches in diameter, were driven from the bottom of open caissons 60 feet deep—fifty-five feet farther to rock, by air hammers. And the muck was blown out of the tubes by a $2\frac{1}{2}$ -in. air jet.

Two Sullivan 11x10 belt driven compressors ran 24 hours daily, supplying air power to drive the hammers. Two Sullivan "Vibrationless" Portable Compressors ran night and day to operate the air jets.

The tubes were filled with concrete, the open 8-ft. caisson reinforced and filled, and the finished pier was ready for a load of 816 tons. Two to three weeks were required per caisson.

Simplicity and compactness of air power equipment made quick work possible in small space. Trouble-free 24-hour service furnished by Sullivan Compressors—reduced overhead.



One of the two Sullivan single stage belt driven compressors Type "WG-6", which operated the air hammers.



Write us for the full story, and information on Sullivan Air Power Equipment.

SULTRADE L MARK I V A N

SULLIVAN MACHINERY COMPANY 816 WRIGLEY BLDG., CHICAGO

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THE advantages of using Haiss Portable Belt Conveyors for placing concrete are quickly recognized by "those who know." They appreciate that ample power, close roller spacing, rigid lattice frames, heavy belts and a choice of several types of mountings are all speed items on any job.

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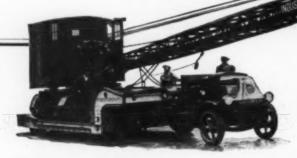
HEAVY

EVERY hour that your machinery is in transit represents a dollars and cents loss to you. Nothing speeds deterioration like moving machinery over rough pavements under its own power. Minimize transportation losses! Move it the quickest way—just load it on a Rogers Heavy Duty Trailer and haul it at truck speed to its destination.

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In a competitive test the Cleveland C6 showed 17% to 36% more work with the same air consumption.

The Cleveland Rock Drill Company 3734 E. 78th St. Cleveland, Ohio

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A Street Railway Company* in a mid-western city wrote:—"The boys are fighting every morning to get a Cleveland C6." Since this report they have bought 3 more Cleveland C6 Paving Breakers "to stop the fight."

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*Name on request.

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Cletrac Crawler Tractors







THE Spring season of construction and improvement work is in full swing. Road building, road maintenance and the multitude of other jobs that Winter has piled up are demanding ACTION!



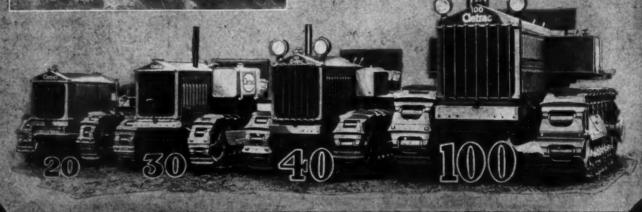
Let Cletrac Crawler Tractors speed up the schedule and reduce your costs. Built in a complete line they offer a range of tractor sizes to thoroughly and economically meet every power requirement of every road and contracting job.

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THE CLEVELAND TRACTOR COMPANY

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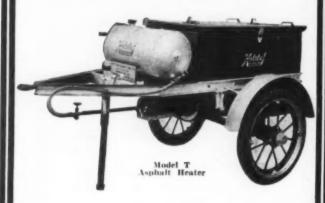


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with Patented Elevated Melting Chamber

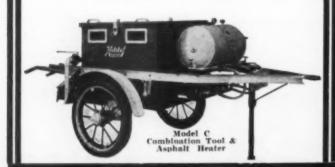
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I am a Contractor I am a Distributor I



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Drive it like a truck-and as easily handled!

RED SEAL CONTINENTAL MOTOR built into the grader, an entirely self contained power grading unit. Equipped with wheels or crawlers and scarifiers. Get Bulletin KAG, descriptive of this exceptional machine.



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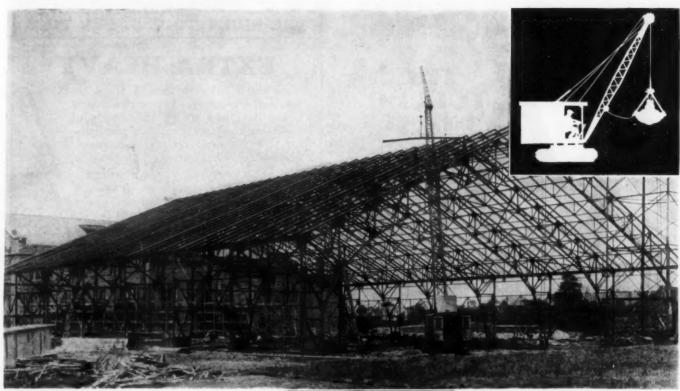
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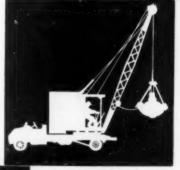
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A Browning Crawler Crane speeding up the erection of steel work on The University Indoor Athletic Field, Bloomington, Ind.





A Browning Crawler is a full revolving, all-purpose machine—fast, easy to operate, and adaptable to every conceivable type of handling job.

Browning performance means more productive work at a lower

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You will be surprised how inexpensively they will solve this tedious problem. Ask for particulars.

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That better means of protecting construction work at night. Cheaper and more effective than breakable and misleading lanterns. The only torch which gives reliable protection, the year around, regardless of weather. All claims for performance fully substantiated by its users.

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This rake has 14 teeth. Head is 3½ inches deep, and 15¾ inches wide. Handle is 5½ feet long.

The brand True Temper is burned in the handle to mark each rake as the best tool of its kind that can be made.

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If your dealer has not yet stocked the True Temper Steel Road Rake, Cat. No. X14, send us his name and \$1.70 and we will supply you direct, postpaid.

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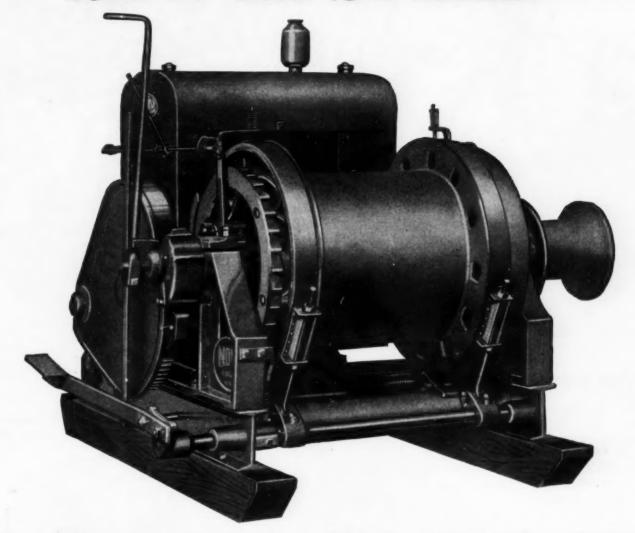


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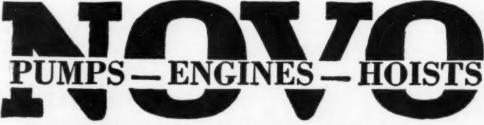
For the large drum, operated by a powerful Novo 4 Cylinder Engine or electric motor, "takes in" and "lets out" the cable at a new high speed that means

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Double brakes—one at either end of the drum—with friction blocks of a special asbestos composition, give the operator perfect load control at all times.

Write for complete information on the new Novo Hi-Speed Hoists that can speed up your building construction work.

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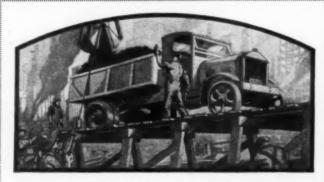


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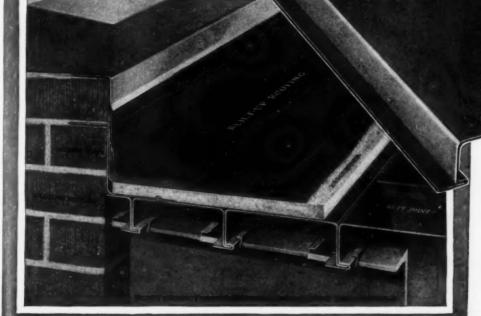
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TRADEMARK REG. & PAT. APPLIED FOR

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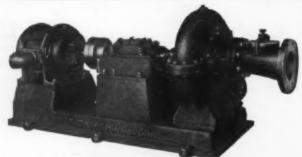
"DOMESTIC" **Drainage Systems** give Safety, Speed and **Profits**



on jobs below the surface of Special Double Plunger Pump successfully use "Domestic" Point Drainage Systems

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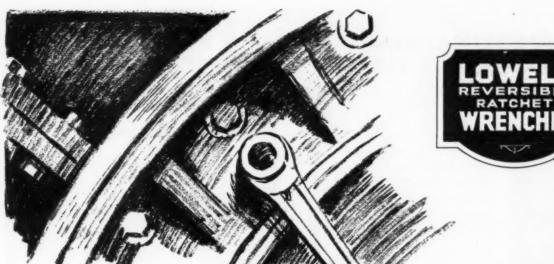


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CONS



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With an ordinary open end wrench he would have to lift the wrench off after every pull and refit it to the nut. Once a Lowell fits a nut it stays put. There's nothing to do but pump it home—no time wasted in refitting, just work it back and forth and the job is done.

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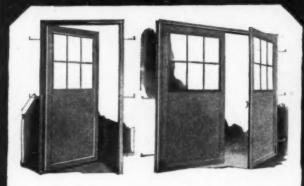
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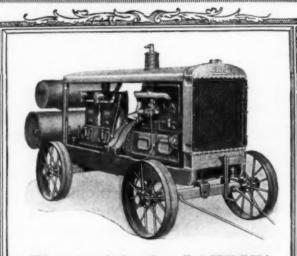
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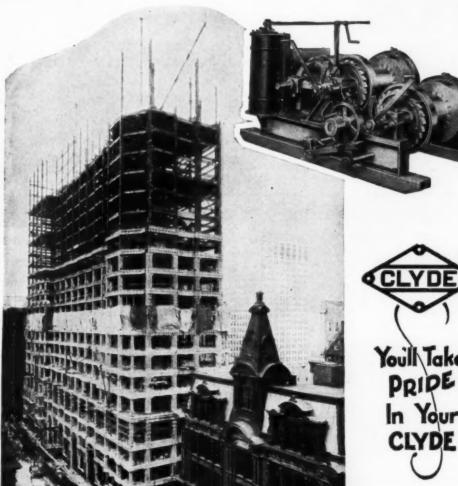
The BUHL Company

General Offices: Old Colony Bldg., Chicago

CON

For efficiency, performance and adaptability, Clyde hoists are gaining more and more favor all over the country. Write for detailed information about any Clyde unit, telling you why your next machine should be a Clyde.

The electric hoist shown below is the type of machine used by W. E. Woods Co., for doing general hoisting duty on the Union Trust Building, Detroit, Mich.





You'll Take



DISTRIBUTORS FOR CLYDE IRON WORKS DULUTH, MINNESOTA

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NEW ORLEANS:
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GUARANTEED QUALITY





SEND FOR BULLETIN 66-C

THE PAURIFIELD WAY

Fairfield Portable Belt Conveyors

FOR

Sand, gravel, crushed Stone, and mixed concrete.

Lengths-20 to 60 ft. Belt widths-20 in. and 24 in. Gasoline or Electric Power.

THE FAIRFIELD ENGINEERING CO

Mundy Hoists

Standard of the World

Gasoline-Electric-Steam

Built up to a standard Not down to a price.

Car Pullers—Cableways

J. S. Mundy Hoisting Engine Co.

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UNDY
ESTABLISHED 1869

Export Office, 30 Church Street, New York City Cable Address: BROSITES



A Sensational Performer and Money Saver

THE speed, versatility, rugged construction, big yardage and low cost of the Fundom combination shovel, ditcher and crane, make it a sensational performer and money saver.

It makes small jobs profitable. Fast, full ¾ circle swing, 1/3 yard dipper capacity, 16½ foot radius, gasoline power.

With Trench Hoe attachment for ditching or Boom Extension for clamshell, dragline or crane, the Fundom is an unbeatable three-in-one digging machine.

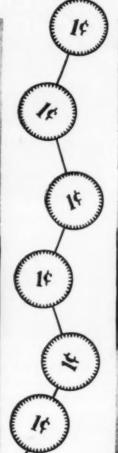
Get the details and name of nearest dealer. Address-

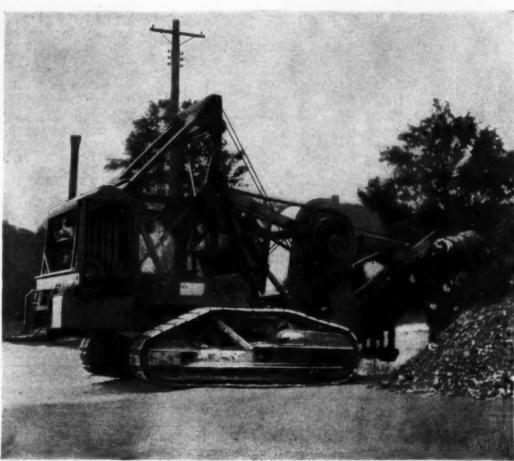
The Fundom Hoist & Shovel Co. 314 Central Building, Lima, Ohio

CONST



On 15 Different Ditching Jobs 10,000 Feet Through Hardpan





7¢ Per Foot

Opr. 70 Days	\$538.78
Gas	
Oil	6.80
Truck Time	
Other Labor	46.46
Moving Machine	402.50
Depreciation at 20%_	756.00
Int. at 6%	226.63
Repairs	358.46
Extra Labor	
Total \$	2,796.90
Cost per foot is	
$$2.796.90 \div 39.147$	0.072

Accurate cost figures kept by the City of Seattle Water Department show how Barber-Greene Ditchers cut costs even on small jobs where the digging is exceedingly tough and moves are frequent.

Over a period of 70 working days, this Barber-Greene opened 39,147 feet of trench, on 15 different jobs—digging 10,000 feet through hardpan.

The expense of moving the ditcher from one job to another equalled almost one-third of the total ditching cost. But even including this expense, in addition to gas, oil, depreciation, maintenance, the operator's time, and other items listed, the average cost per foot of trench dug was only seven cents.

If you would like to see how others are licking high ditching costs, in some instances driving them as low as three cents per foot, send for your copy of "Ditching Snapshots and Records."

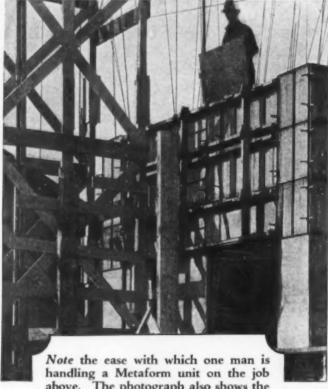
BARBER-GREENE COMPANY 530 W. Park Avenue Aurora, Illinois

BARBER



GREENE

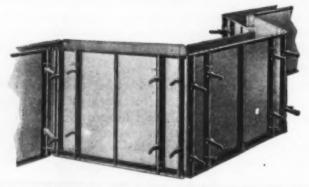
Build with METAFORMS



handling a Metaform unit on the job above. The photograph also shows the few simple clamps required on Metaforms even on the corner construction.

It's this labor-saving simplicity and the elimination of expensive wood forms that make every job more economical with Metaforms.

Metaforms for every form building requirement



Let us tell you just what you can do with Metaforms on straight wall and circular construction.

METAL FORMS CORPORATION Milwaukee, Wis.

WHY WASTE POWER FOR CONTINUAL DIGGING WHEN SCRAPER IS LOADED

IT costs more to haul dirt than to drag it. It costs more to drag it with equipment that is continually digging even after it is loaded to capacity.

even alter it is loaded to capacity. That's where the big operating advantage of a Garst Power PLOW Scraper comes in. When a Power PLOW Scraper gets its capacity load, it stops digging. Because of its lid, the load is raised to the surface and coasts in with minimum line pull. That's why you can substitute a Garst Power PLOW Scraper with greater capacity for an ordinary scraper without increasing the power plant.

Logical? Practical? Sure and so are

Logical? Practical? Sure and so are the many other operating advantages of Power PLOW Scrapers for road grading, underwater excavations, levee construction, building bridge approaches, changing river channels, operating sand and gravel plants, Backfilling, etc.

These are all described in our catalog.

Send for your copy.

GARST MANUFACTURING COMPANY 549 W. Randolph St. Chicago, Ill.

Power PLOWScraper



Digs ONLY until fully loaded, THEN



Rides load on surface with minimum line pull.

Write for Information



Don't Overlook Opportunities

Men who regularly keep in touch with the market through other channels often overlook the many opportunities that are to be found in the

SEARCHLIGHT SECTION

For Every Business Want
"Think SEARCHLIGHT First"

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The new Ames R-MOR-D handle





Your men can do their best work easier, using the new Ames R-MOR-D handle, with the big roomy grip—smooth sides and rounded edges—strong as an ox, the utmost in comfort and service, and exclusive on genuine O. Ames shovels.

Only the genuine O. Ames bears the signature "Oliver Ames". It will pay you to "look for the stars" on every shovel you buy.



AMES SHOVEL AND TOOL COMPANY
NORTH EASTON 40 MASSACHUSETTS

ST. LOUIS, MISSOURI

ANDERSON, INDIANA

2861



-and a Big New York Architect

said that this excavation could not be dried by Wellpoints. "Too much clay and fine sand. No wellpoint could get water out of that." Must have been thinking of the old "sky rocket" point.

But the MORETRENCH WELLPOINT SYSTEM

has been over that kind of road before and keeps right on upsetting tradition by making "Dry" ones out of "Wet" ones.

A Dry Subgrade! - - - What is that worth to you?

Moore Trench Machine Co.

Rockaway, New Jersey

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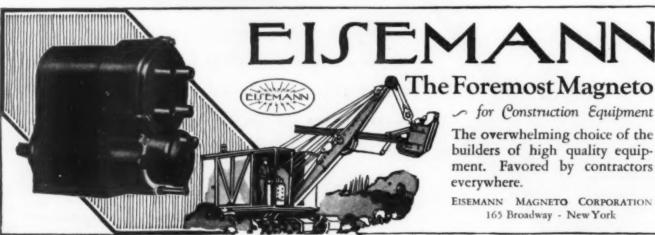
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Non-clogging, everlasting rubber ball valves, totally enclosed, running-in-oil jacks, bronze bushed bearings, all steel trucks, and enclosed engine crank cases make HUMDINGER PUMPS.

THE CONTRACTOR'S CHO

Full detail description given in Bulletin No. 1034 CM. Send for a copy.

RALPH B. CARTER CO., 53 Park Place, New York Factory: Hackensack, N. J.

SAVING TWO WEEKS

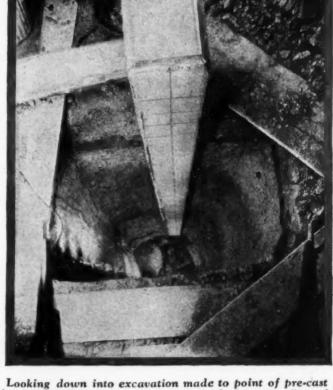
In Foundation Work

CIX days after casting, a pre-cast pile made with "INCOR" Brand Perfected High-Early-Strength Portland Cement withstood 90 blows from a 5000-pound drop hammer after it had been driven to bedrock, on the site of the Kansas City Power and Light Company's new garage building on Wyandotte Street, Kansas City, Missouri.

Here, as in many other projects, the use of "INCOR" saved at least TWO WEEKS in foundation work, with a resultant saving in time and money for the engineer, contractor and owner. Indeed, "INCOR" concrete piles

have been driven 48 hours after casting, when time was particularly pressing.

"INCOR" Brand Perfected High-Early-Strength Portland Cement makes an unusually plastic, workable concrete. It is important to



"INCOR" Concrete pile for purpose of observing effect of hammer blows. This pile withstood 90 blows from a 5000-lb. drop-hammer after it had been driven to bedrock. It was driven six days after casting, without sign of fracture. Manufactured by E. A. Whitney & Son, Kansas City, Mo. (Excavation made for observation, after pile was driven)

note that "INCOR" contains no admixtures, and requires no special methods of handling. "INCOR" produces permanent dependable

> Portland cement concrete that is service-strong in 24 hours.

Wherever time is the governing factor in solving an engineering or construction problem, it pays to use "INCOR".



Outstanding quality and a policy of fair business dealing have earned nation-wide recognition for LONE STAR Cement. Now, to meet the need for dependable 24-hour concrete, the makers of LONE STAR also offer "INCOR" Brand.

INTERNATIONAL CEMENT CORPORATION

342 Madison Avenue, New York

One of the world's largest cement producers-13 mills ... total annual capacity 20,000,000 bbls.

LONE STAR CEMENT COMPANY ALABAMA Birmingham, Alabama

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SUBSIDIARIES

THE LONE STAR CEMENT CO. (KANSAS) Kansas City, Missouri

LONE STAR CEMENT CO. LOUISIANA New Orleans, Louisiana ARGENTINE PORTLAND CEMENT CO, Buenos Aires, Argentina

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Killefer Scrapers-



if you want superior performance with the points of merit listed below . . .

Simple adjustment of load size to suit tractor power--

Anaccurately adjusted "bite" --

Heavy reversible shoes with increased wearing qualities, made by a process new to the manufacture of drag scrapers.

Two bolted-in, interchangeable blades--

Ease of control—by the tractor operator—

A full line of sizes from 4' to 8' wide, in capacities from 18 to 75 cubic feet, conservative dirt measure—

Each tool strong, heavy, and reasonably priced.

Our 7' size is shown above. These tools have been 6 years on the American market. There are hundreds of enthusiastic users.

Dealers throughout the United States and Canada. For literature write Killefer Mfg. Corp., 5525 Downey Road, Los Angeles, Calif.

431 Fifth Street SAN FRANCISCO, CALIF. 1321 So. Washington St. PEORIA, ILLINOIS



The wide spread adoption of Buffalo-Springfield Rollers can mean only one thing—that the builders of our roads and streets consider them the most practical and the most dependable rollers on the market. It is the old adage, "values will tell" reasserting itself.

All practical sizes, both steam and motor driven. Scarifiers and other special attachments when desired.

When in the market, investigate the Buffalo-Springfield. Write for illustrated booklet describing the entire line.

The Buffalo-Springfield Roller Co. Springfield, Ohio

The fastest bucket built keeps your crane speeded up

The WILLIAMS Power-Arm combination of lever and block-and-tackle builds up greater digging power faster—by doing it with a shorter cable overhaul.

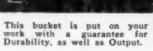
And does it in the one way that gives a

Write for our Bucket Book, showing the complete WILLIAMS line of clamshells and draglines.

G. H. WILLIAMS COMPANY

607 Haybarger Lane Erie, Pa.

Branch Offices: New York, Pittsburgh, Chicago.





CON



"Here, Lad-

we've got to do something to get a better percentage of the work we bid on. Maybe we'll have to come to cutting prices."

The Lincoln "Stable-Arc" Welder

- welds easier makes better welds
- -permits greater output because of the steady uni-form arc throughout entire welding range, which is the result of:

Variable voltage design Laminated magnetic

circuit

Separately-excited generator field

Double control of welding

heat All steel construction

No other welder has all these features.

"Fine, Pop-

by eliminating the last two words, you've found the answer.

And when we've come to, and felt the pulse of the times, we'll see that most of the best jobs and the biggest jobs are going to arc welding, of course. BUT there's more to it than that:

If we come to sufficiently, we'll find that these jobs are going to Lincoln Welder users because they can outspeed machines having lesser qualifications.

I was just reading in a trade paper where a gang of three welders completed 13,900 feet of 8-inch pipe line in one day. (Reprint of this article with job details on request.)

So until we quit bidding against 'Stable Arc' welding and start bidding WITH it, we're simply bucking traffic on a one-way street—and the ticket we'll get won't be a meal ticket."

The Lincoln Electric Co., Dept. No. 32-5, Cleveland, Ohio

ICOLN



METALWELD-WORTHINGTON PORTABLE AIR COMPRESSORS



You Can Prevent Concrete Failures

Frequent compression tests are not only now required on all large contracts, but are absolutely essential from a standpoint of safety.

The illustration shows one of our 200-ton hydraulic presses arranged especially to test concrete test cubes, cement, stone, etc.

We also build Jacks for underpinning and heavy lifting; Bending Presses for bending pipe, bars, etc. Shears for reinforcing bars; Punches for structural shapes, etc.

Write for Bulletins

THE WATSON-STILLMAN CO.

1014 Evening Post Bldg., New York City

Chicago, 549 W. Washington Blvd. Detroit, 2970 W. Grand Blvd. Cleveland, Auditorium Garage Bldg. St. Louis—795 Olive St. Philadelphia, Widener Bldg. Pittsburgh. Farmers Bank Bldg.



O. K. Air Compressor

Air tools lower construction costs and the O. K. air compressor lowers the cost of operating air tools?

Examine the powerful engines and the special safety device which operates when the load is released. A special clutch starts the engine

without the compressor load. New, stronger radiators and special valves are other improvements contributing to the efficiency and long life of the O. K.

Prices and details on request.

We have a paying proposition for live agents. Write.

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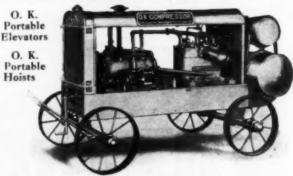
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O. K. CLUTCH AND MACHINE CO. P. O. Box 305, Columbia, Penna.

CUT (and Whip) CABLE to Thread BRAZING **EASILY** Cable cut this new, quick way leaves both ends incased in a steel band-a clean whip for passing through sheave-blocks, thimbles, wedge-sockets and other fittings. No frayed ends, no brazing, no cut hands. Saves time. In Less Than 1 Minute STARRETT one man whips and cuts (in one operation) any size 'cable up to 1 in. in less than a minute with the Starrett Cable C utter. Inexpensive, easily carried, two sizes. Handy kit tool for cable up to 1 in. (8 lbs.). Larger cutter for cable up to 1½ in. (20 lbs.). STEEL BAND AND CABLE CUTTER

Write for Prices and Details

MORSE-STARRETT PRODUCTS CO., Dept. C

1916 Broadway

Oakland, California





Concrete construction, or the manufacture of concrete products, is greatly speeded up by the use of Calcium Chloride.

"3-C" brand is a universal favorite. It is noted for its purity and uniform quality.

"3-C" Flake 77%-80% Calcium Chloride is sold in handy 100-lb, bags and 400-lb, steel drums.

This Modern Method Gets Better Results In Curing Concrete

"3-C" CALCIUM CHLORIDE offers a valuable saving in time, and a definite improvement in quality and strength, in the curing of concrete.

Universal practice is to use two per cent of Calcium Chloride in the mix. It causes concrete to set in half the time—doubles production—halves the time forms are tied up on a job—increases profits.

Write today for complete information about the advantages of using "3-C" Calcium Chloride for curing concrete.

The COLUMBIA PRODUCTS CO. BARBERTON, OHIO

"3-C"	Calcium	Chloride	is mar	nufactured	by the
Colum	bia Che	mical D	ivision,	Pittsburgh	Plate
Glass	Company	in their	plants	at Barbert	on and
sold es	xclusively	by The	Columb	ia Product	s Com-
pany a	nd their	distributo	rs.		

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CHLORIDE	

	olumbia	a Products	Co.			
Please	send con	mplete inforn	nation concerning curing concrete.	the	advantages	of using
Name						
Street	*****					
City			*********			C. N. C. O.

GOLDEN-ANDERSON VALVE SPECIALTY CO.



AUTOMATIC CUSHIONED STEAM AND WATER-SERVICE VALVES "We Challenge to Test for Merits Any Automatic Steam or Water-Service Valves in the World" 1330 Fulton Bldg. PITTSBURGH, PA.

4 CYLINDER MOTOR ROLLERS

POWERFUL AND DEPENDABLE

QUICK IN ACTION

ECONOMICAL TO **OPERATE**

315 E. CENTER ST.



THE HUBER MANUFACTURING CO.

MADE IN FOUR SIZES

5-7-10-12 TONS

SEND FOR HUBER ROLLER CATALOG

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UFKIN TAPES and RULES

The "Universal" is an Accurate Steel Tape at a popular price. Line is 3/8-in. wide, standard weight. Case is sturdy, and of good appearance.





Send for Catalog

Our Folding Aluminum Rules are furnished with or without hook. All joints and fittings are solid brass, making the rule rust-proof throughout.

THE UFKIN PULE CO. SAGINAW, MICH.

The Old Standby

Sabin Co.,-Gloves 536-40 W. Federal St., Youngstown, Ohio

Send me information on Sabin Gloves.

Address

If you wish a pair of No. 108 Gloves enclose \$1.35 and check here

For Field Workers

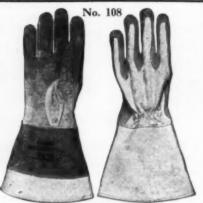
We sell thousands of pairs of these gloves to field workers—bridgemen—and contractors. They tell us there is nothing like it.

Grey buffed cowhide hand, canton flannel back, six inch canvas cuff, protected sides and fingers—inseam holdtight back.

This holdtight back absolutely prevents the glove dropping off.

Send \$1.35—cash, money order, or check for a pair.

SABIN CO. GLOVES 536-40 W. Federal St., Youngstown, O.



\$1.35 Per Pair

Who's Getting the Big Contracts?

A Monthly Guide to Where the Construction Dollar is Being Spent

New England

New England

Dorchester, Mass.
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W. H. Sullivan, 50 Dartmouth
St., Somerville.

Massachusetts
State highway: \$113,405
Kelleher Corp., Turners Falls.

Worcester, Mass.
Factory: \$200,000
E. J. Cross Co., Foster St.
Hartford. Com.
Service garage: \$400,000
Industrial Constr. Co., 721 Main
St.

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Apartment: \$150,000
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Springfield, Mass.
Apartment: \$150,000
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Bridgeport, Conn.
Bank: \$150,000
T. J. Pardy Constr. Co., 1481
Scaview Ave.
Darien, Conn.
Theatre: \$200,000
T. J. Pardy Constr. Co., 1481
Scaview Ave., Bridgeport.
Lawrence, Mass.
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West Roxbury, Mass.
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St., Boston,
Massachusetts
State highway: \$846,875
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St., Boston, Mass.
Boston, Mass.
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Ave.

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C. T. Kavanaugh, 780 Bway., Bayonne, and others.
Newark, N. J.
Paving: \$384,023
Hugh Gilligan & Son, 133 First St., and others.
State highway: \$526.822
Chas. Winters Constr. Co., Butler.
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Factory: \$1,000,000
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Spinning mill: \$300,000
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Apartment: \$300,000
Rubenstein Constr. Co., Pitts-burgh,
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Philadelphia, Pa.,
Apartment: \$300,000
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N., 26th St.,
New York, N. Y.
Bank: \$300,000
J. H. Carl & Son, 614 E. 14th St.
New York, N. Y.
Chub and apartment: \$750,000
Barr & Lane, 347 Madison Ave.
Philadelphia, Pa.
Clubhouse: \$500,000
F. V. Warren Co., 1913 Arch St.
Philadelphia, Pa.
Relocating subway: \$1,919,445
Underpinning Foundation Co.,
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Atlantic City, N. J.
Incinerator: \$323,500
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Paving: \$484,900
Asphalt Constr. Co.. 2197 Madison Ave., and others.
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Atlanta, Ga.
Sewer: \$211,509
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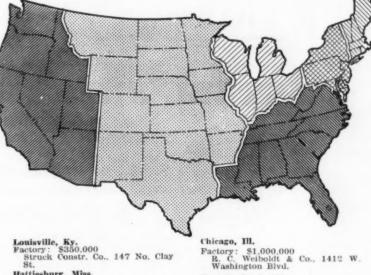
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Crowell & Litte Constr. Co..
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Amiston, Ala.
Battalion barracks: \$279,850
J. F. Holley Constr. Co., Ensley.

Alabama State highway bridges: \$156,493 E. Pettus, Montgomery, Ala., and others.

Alabama
State highway paving: \$1,275,451
Newell Constr. Co., Birmingham, and others,

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Soap factory: \$250,000
H. K. Ferguson Co., Cleveland, O.

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Roundhouse: \$400,000
Ellington Miller Co., 417 So.
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partment: \$300,000 A. & E. Anderson Co., 228 No. La Salle St.

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Chicago, Ill.

Chicago, Ill.

Little Rock, Ark. High school: \$300,000 Stewart & McGehee Constr. Co., Kahn Bidg.

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Gas booster plant: \$500,000
Under supervision of Ford, Bacon
& Davis, 39 Broadway, New York

Great Falls, Mont.
Flour mill: \$300.000
Barnet & Record Co., 805 South
East 9th St., Minneapolis, Minn.

Schulenburg, Tex. Milk plant: \$300,000 Carnation Milk Products Co., owner builds.

Little Rock, Ark. Bank: \$200,000 Geo. H. Burden Co., Moore & Turner Bldg.

Marshalltown, Ia.
Theatre and office: \$565,000
T. Stark & Co., 118 So. 11
Cedar Rapids 11th St.

Cedar Rapids St. Paul, Minn. Office: \$200,000 Arnold Constr. Co., 510 Guardian Life Building outh Dakota Open drains: \$107,609 Kremer & Hog, 340 Gateway Bank, Minneapolis, Minn.

Bank, Minneapolis, Minn.
Port Arthur, Tex.
Wharf: \$400,000
William Constr. Co., New Orleans,
La.
Woodward, Okla.—Pratt, Kans.
Gas pipe line: \$1,000 000
R. O. Moore Co., Dallas, Tex.

T···sa. Okla. Schools: \$278,156 Ruck Brandt Constr. Co., 1012 Mid-Continent Bidg., and others

Far West

San Francisco, Calif.
Paving: \$374,396
Eaton & Smith, 715 Ocean Ave. South Gate, Calif. Paving: \$507.750 H. H. Walker, 1323 Venice Blvd., Los Angeles

Wilmington, Calif.
Cracking plant: \$700,000
M. W. Kellogg Co., Jersey City,
N. J.

Long Beach, Calif.
Department store: \$400,000
R. E. Campbell, 130 Lincoln Ave.

R. E. Campbell, 130 Lincoln Ave.
Los Angeles, Calif.
Office building: \$500,000
Salih Bros., Quimby Bldg.,
Los Angeles
Santa Monica, Calif.
Store and office building: \$300,000
R. C. Jones, 245 N. Beverly
Drive, Beverly Hills

Los Angeles, Calif. Apartment: \$300,000 J. C. Bannister, 633 Hollywood

Crescent City, Calif. Hotel: \$500,000 L. H. Bailey, Oakland, Calif. Los Angeles, Calif.
Office: \$500,000
Luther T. Mayo, Inc., 829 Black
Bldg.

Bldg.
San Francisco, Calif.
Hotel: \$1,000,000
J. L. McLaughlin, 251 Kearny St.
Pellingham, Wash.
Hotel: \$500,000
Western Constr. Co., Seattle
Seattle, Wash.
Office: \$3,500,000
A. W. Quist & Co., Hoge Bldg.
Los Angeles, Calif. Los Angeles, Calif. High school: \$286,900 Pozzo Constr. Co., 421 Macy St.

San Francisco, Calif. School: \$465.675 Jacks & Irvine, Call Bldg. Westwood, Calif. College: \$243,650 Westcott Co., 710 So. Garfield

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POSITIONS WANTED

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AUGUST 24, 1912 Of Construction Methods, published monthly at New York, N. Y., for Apr. 1,

monthly at New York, N. Y., for Apr. 1, 1929.
State of New York | Ss.
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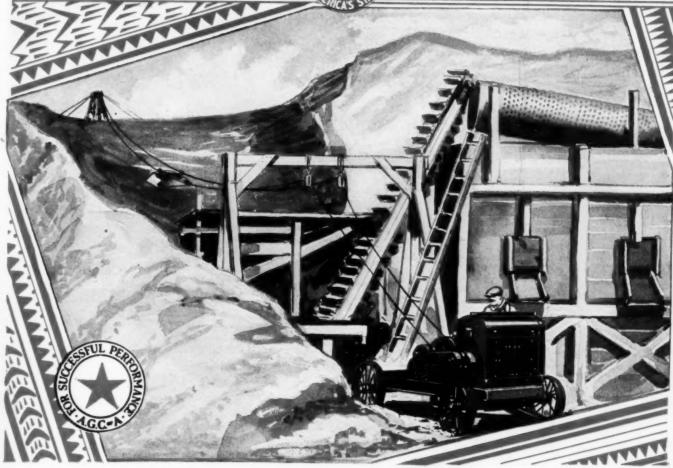
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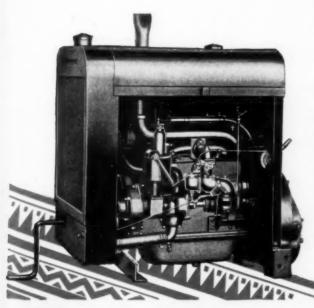
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